

Standardized Water Pump

Etanorm

SI Units and Imperial Units

Type Series Booklet



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Type Series Booklet Etanorm

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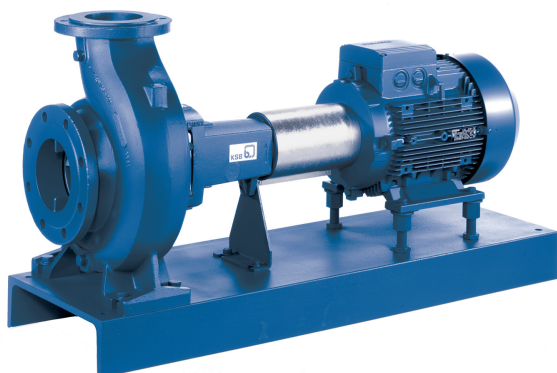
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Centrifugal Pumps with Shaft Seal

Standardized Water Pumps

Etanorm



Main applications

- Handling clean or aggressive fluids not chemically and mechanically aggressive to the pump materials
- Water supply systems
- Cooling circuits
- Swimming pools
- Fire-fighting systems
- General irrigation systems
- Drainage systems
- Heating systems
- Air-conditioning systems
- Spray irrigation systems

Fluids handled

- Seawater
- Brackish water
- Drinking water
- Hot water
- Service water
- Fire-fighting water
- Brine
- Cleaning agents
- Condensate
- Oils

Operating data

Table 1: Operating properties (SI units)

Characteristic		Value	
		50 Hz	60 Hz
Flow rate	Q [m³/h]	≤ 1930	≤ 2321
Head	H [m]	≤ 160	≤ 160
Fluid temperature	T [°C]	≥ -30	≥ -30
		≤ +140	≤ +140
Operating pressure	p [bar]	≤ 16	≤ 16

Table 2: Operating properties (imperial units)

Characteristic		Value	
		50 Hz	60 Hz
Flow rate	Q [US.gpm]	≤ 8497.53	≤ 10219.06
Head	H [ft]	≤ 524.93	≤ 524.93
Fluid temperature	T [°F]	≥ -22	≥ -22
		≤ +284	≤ +284
Operating pressure	p [psi]	≤ 232.06	≤ 232.06

Design details

Design

- Volute casing pump
- Horizontal installation
- Back pull-out design
- Single-stage
- Dimensions and ratings to EN 733
- Requirements to 2009/125/EC Directive

Pump casing

- Radially split volute casing
- Volute casing with integrally cast pump feet
- Replaceable casing wear rings (optional for pump casing material C)
- Radially split volute casing
- Volute casing with integrally cast pump feet
- Replaceable casing wear rings (optional for pump casing material C)

Shaft seal

- Gland packing
- KSB single mechanical seal
- KSB cartridge mechanical seal
- Single mechanical seals and double mechanical seals to EN 12756
- Shaft equipped with replaceable shaft sleeve in the shaft seal area

Impeller type

- Closed radial impeller with multiply curved vanes

Bearings

Standard:

- Deep groove ball bearing (floating bearing assembly)

Reinforced:

- Deep groove ball bearing (floating bearing assembly)

Designation

Table 3: Designation example

Position																															
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
E	T	N		0	5	0	-	0	3	2	-	1	2	5		G	G	S	A	S	1	1	G	S	E	J	V	2	E	L	B
See name plate and data sheet																															

Table 4: Designation key (SI units)

Position	Code	Description
1-4	Pump type	
	ETN	Etanorm
	ETNE	Etanorm complementary sizes
	ETNF	Etanorm fire-fighting pump
5-16	Size [mm], e.g.	
	050	Nominal suction nozzle diameter
	032	Nominal discharge nozzle diameter
	125	Nominal impeller diameter
17	Pump casing material	
	B	Bronze
	C	Stainless steel
	G	Cast iron
	S	Nodular cast iron
	P	Cast iron without protective coating
18	Impeller material	
	B	Bronze
	C	Stainless steel
	G	Cast iron
	O	Cast steel
	P	Cast iron without protective coating
19	Design	
	A	Approved for fire fighting to APSAD
	E	Design as per European Regulation (EC) No. 1935/2004
	H	Approved for drinking water to ACS
	K	Approved for drinking water to KSB standard
	L	Approved for fire fighting to UL
	M	Approved for fire fighting to FM
	N	Approved for fire fighting, non-listed
	S	Standard
	U	Approved for drinking water to UBA
	V	Approved for fire fighting to VdS
	W	Approved for drinking water to WRAS
20	Casing cover connections	
	A	Conical casing cover without connection
	D	Conical casing cover with connection for external flushing
	E	Conical casing cover with connection for external flushing from discharge nozzle
	F	Cylindrical casing cover for version with gland packing without connection
	G	Cylindrical casing cover for version with gland packing with external barrier fluid or external flushing
	H	Cylindrical casing cover for version with double mechanical seal in tandem arrangement with connection for quench system
	I	Cylindrical casing cover for version with double mechanical seal in back-to-back arrangement with connection for barrier fluid system
	L	Cylindrical casing cover for version with gland packing or single mechanical seal, prepared for internal circulation
21	Shaft seal type	
	A	Single mechanical seal, conical casing cover

Position	Code	Description
21	C ¹⁾	Internal circulation with cylindrical casing cover, API Plan: 01
	D	Double mechanical seal in back-to-back arrangement, API Plan: 53A
	E	Single mechanical seal, external circulation, conical casing cover, API Plan: 11
	F	Single mechanical seal, external flushing, conical casing cover, API Plan: 32
	G ¹⁾	Internal circulation with cylindrical casing cover for cartridge mechanical seal
	I	Single mechanical seal, internal circulation, conical casing cover, API Plan: 01
	T	Double mechanical seal in tandem arrangement with internal circulation, API Plan: 52 ²⁾ / 55 ³⁾
	1	Gland packing with internal barrier fluid (Na)
	2	Gland packing without barrier fluid (Nb)
	3	Gland packing with external barrier fluid (Nc)
	4	Gland packing with external flushing liquid (VSH)
22-23	Seal code of gland packing	
	1A	P1, with internal barrier fluid (Na), material RT/P (for hot water of up to 120 °C)
	1B	P2, without barrier fluid (Nb), material RT/P (for hot water of up to 120 °C)
	1C	P3, with external barrier fluid (Nc), material RT/P (for hot water of up to 110 °C)
	1D	P4, with external flushing liquid (VSH), material RT/P (for hot water of up to 110 °C)
	3B	P2, without barrier fluid (Nb), material BUP901/B5 (for hot water of up to 140 °C)
	Seal code, single mechanical seal	
	01	QQVGG KSB's choice $\geq -20 - \leq +110$ [°C]
	07	QQEGG DW001 KSB's choice $\geq -30 - \leq +110$ [°C]
	08 ¹⁾	AQ1VGG M32N69 $\geq -30 - \leq +110$ [°C]
	09	U3U3VGG-Y10 EMG13-G6 $\geq -20 - \leq +110$ [°C]
	10	QQXGG KSB's choice $\geq -20 - \leq +110$ [°C]
	11	BQEGG DW001 KSB's choice $\geq -30 - \leq +110$ [°C]
	12	Q12Q1M1GG1 M37GN83 $\geq -20 - \leq +100$ [°C]
	13	BQVGG KSB's choice $\geq -20 - \leq +110$ [°C]
	14	Q1Q1KY7G KMB13S2G9 $\geq -20 - \leq +120$ [°C]
	15	Q1Q1KGG M7G49 $\geq -20 - \leq +110$ [°C]
	17	Q1BVGG M7N / 5A $\geq -20 - \leq +110$ [°C]
	22	AQ1EGG M32N69 $\geq -30 - \leq +140$ [°C]
	31 ¹⁾	BQ7EGG-Y10 DW001 EMG12-G6 $\geq -30 - \leq +120$ [°C]
	32 ¹⁾	Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -30 - \leq +80$ [°C]
	40 ¹⁾	U2U2VGG 4M $\geq -5 - \leq +150$ [°C]
	41 ¹⁾	Q1Q1U2GG 5A $\geq -20 - \leq +150$ [°C]
	42 ¹⁾	A2Q1TGG 59U $\geq -20 - \leq +180$ [°C]
	43 ¹⁾	Q1Q1TGG 59U $\geq -20 - \leq +180$ [°C]
	44 ¹⁾	BQ1E4GG 4M $\geq -35 - \leq +120$ [°C]
	45	BQ7EGG-Y10 FD004 EMG13-G6 $\geq -30 - \leq +110$ [°C]
	46	Q7Q7EGG-Y10 FD004 EMG13-G6 $\geq -30 - \leq +110$ [°C]
	47 ¹⁾	BQ1U1MG 5KSCB2S $\geq -5 - \leq +120$ [°C]
	48 ¹⁾	Q1Q1U1MG 5KSCB2S $\geq -5 - \leq +180$ [°C]
	50 ¹⁾	Q7Q7VGG-Y10 EMG12-G6 $\geq -30 - \leq +85$ [°C]
	51	BQ7VGG-Y10 FD004 EMG13-G6 $\geq -14 - \leq +120$ [°C]
	52	Q7Q7VGG-Y10 FD004 EMG13-G6 $\geq -14 - \leq +120$ [°C]
	66	Q7Q7EGG-Y10 DW001 EMG13-G6 $\geq -30 - \leq +120$ [°C]
	76	AQ7EGG-Y10 ERMG13-G6 $\geq -30 - \leq +140$ [°C]
	79	Q7Q7VGG-Y10 EMG13-G6 $\geq -20 - \leq +110$ [°C]
	Seal code, double mechanical seal in tandem arrangement	
	18	Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -30 - \leq +110$ [°C]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -30 - \leq +110$ [°C]
	20	Q12Q1M1GG1 M37GN85 $\geq -20 - \leq +110$ [°C]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -20 - \leq +110$ [°C]

¹ Only for Etanorm complementary sizes

² Applies to: Version without reservoir and version with unpressurized reservoir

³ Applies to: Version with external circulation system

Position	Code	Description
22-23	23	Q12Q1M1GG1 M37GN92 $\geq -20 - \leq +110$ [°C]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -20 - \leq +110$ [°C]
	Seal code, double mechanical seal in back-to-back arrangement	
	21	Q1Q1KGG M7G49 $\geq -20 - \leq +110$ [°C]
		Q1Q1KGG M7G49 $\geq -20 - \leq +110$ [°C]
	24	Q1Q1KGG M7G49 $\geq -20 - \leq +110$ [°C]
		Q1BVGG M7N $\geq -20 - \leq +110$ [°C]
24	Bearing bracket	
	G	Grease lubrication
	O	Oil lubrication
25	Order type	
	S	KSB standard
	C	Extended standard
	X	Special design
26	Bearing bracket / Shaft unit	
	E	Shaft unit 25
	F	Shaft unit 35
	G	Shaft unit 50
	H	Shaft unit 55
	I	Shaft unit 60
	J	Shaft unit 60.1
	K ¹⁾	Shaft unit 65
	L ¹⁾	Shaft unit 65.1
	M ¹⁾	Shaft unit 65.2
	N ¹⁾	Shaft unit 85
	O ¹⁾	Shaft unit 85.1
	P ¹⁾	Shaft unit 85.2
27-28	Motor rating P _N [kW]	
	AP	0.55
	...	...
	LN	200
	OU ¹⁾	725
29	Number of motor poles	
	2	2 poles
	4	4 poles
	6	6 poles
30	Scope of supply	
	A	Bare-shaft pump
	B	Bare-shaft pump, baseplate
	C	Pump, baseplate
	D	Pump, baseplate, coupling, coupling guard
	E	Pump, baseplate, coupling, coupling guard, motor
	F	Pump, baseplate, coupling
	G	Back pull-out unit
31	Accessories / Automation	
	A	KSB PumpDrive 2
	B	KSB PumpMeter
	C	KSB PumpDrive 2 + KSB PumpMeter
	D	KSB MyFlow
	E	KSB Guard
	H	None
	I	Version for potentially explosive atmospheres (ATEX)
	J	KSB PumpDrive 2 + KSB Guard
	K	KSB PumpMeter 2 + KSB Guard
	L	KSB PumpDrive 2 + KSB PumpMeter + KSB Guard
	M	KSB MyFlow + KSB Guard
	N	KSB PumpDrive 3
	O	KSB PumpDrive R + KSB PumpMeter

Position	Code	Description
31	P	KSB PumpDrive R + KSB Guard
	Q	KSB PumpDrive R + KSB PumpMeter + KSB Guard
	R	KSB PumpDrive R
	W	KSB PumpDrive 3 + KSB Guard
32	Product generation	
	B	Generation B

Table 5: Designation key (imperial units)

Position	Code	Description	
1-4	Pump type		
	ETN	Etanorm	
	ETNE	Etanorm complementary sizes	
	ETNF	Etanorm fire-fighting pump	
5-16	Size [mm], e.g.		
	050	Nominal suction nozzle diameter	
	032	Nominal discharge nozzle diameter	
	125	Nominal impeller diameter	
17	Pump casing material		
	B	Bronze	CC480K-GS / B30 C90700
	C	Stainless steel	1.4408 / A743CF8M
	G	Cast iron	EN-GJL-250 / A48 Cl. 35
	S	Nodular cast iron	EN-GJS-400-15 / A536 Gr. 60-40-18
	P	Cast iron without protective coating	EN-GJL-250 without protective coating
18	Impeller material		
	B	Bronze	CC480K-GS / B30 C90700
	C	Stainless steel	1.4408 / A743CF8M
	G	Cast iron	EN-GJL-250 / A48 Cl. 35
	O	Cast steel	1.4008 / A743 Gr. CA15
	P	Cast iron without protective coating	EN-GJL-250 without protective coating
19	Design		
	A	Approved for fire fighting to APSAD	
	E	Design as per European Regulation (EC) No. 1935/2004	
	H	Approved for drinking water to ACS	
	K	Approved for drinking water to KSB standard	
	L	Approved for fire fighting to UL	
	M	Approved for fire fighting to FM	
	N	Approved for fire fighting, non-listed	
	S	Standard	
	U	Approved for drinking water to UBA	
	V	Approved for fire fighting to VdS	
	W	Approved for drinking water to WRAS	
20	Casing cover connections		
	A	Conical casing cover without connection	
	D	Conical casing cover with connection for external flushing	
	E	Conical casing cover with connection for external flushing from discharge nozzle	
	F	Cylindrical casing cover for version with gland packing without connection	
	G	Cylindrical casing cover for version with gland packing with external barrier fluid or external flushing	
	H	Cylindrical casing cover for version with double mechanical seal in tandem arrangement with connection for quench system	
	I	Cylindrical casing cover for version with double mechanical seal in back-to-back arrangement with connection for barrier fluid system	
	L	Cylindrical casing cover for version with gland packing or single mechanical seal, prepared for internal circulation	
21	Shaft seal type		
	A	Single mechanical seal, conical casing cover	

Position	Code	Description
21	C ⁴⁾	Internal circulation with cylindrical casing cover, API Plan: 01
	D	Double mechanical seal in back-to-back arrangement, API Plan: 53A
	E	Single mechanical seal, external circulation, conical casing cover, API Plan: 11
	F	Single mechanical seal, external flushing, conical casing cover, API Plan: 32
	G ⁴⁾	Internal circulation with cylindrical casing cover for cartridge mechanical seal
	I	Single mechanical seal, internal circulation, conical casing cover, API Plan: 01
	T	Double mechanical seal in tandem arrangement with internal circulation, API Plan: 52 ⁵⁾ / 55 ⁶⁾
	1	Gland packing with internal barrier fluid (Na)
	2	Gland packing without barrier fluid (Nb)
	3	Gland packing with external barrier fluid (Nc)
	4	Gland packing with external flushing liquid (VSH)
22-23	Seal code of gland packing	
	1A	P1, with internal barrier fluid (Na), material RT/P (for hot water of up to 248 °F)
	1B	P2, without barrier fluid (Nb), material RT/P (for hot water of up to 248 °F)
	1C	P3, with external barrier fluid (Nc), material RT/P (for hot water of up to 230 °F)
	1D	P4, with external flushing liquid (VSH), material RT/P (for hot water of up to 230 °F)
	3B	P2, without barrier fluid (Nb), material BUP901/B5 (for hot water of up to 284 °F)
	Seal code, single mechanical seal	
	01	QQVGG KSB's choice $\geq -4 - \leq +230$ [°F]
	07	QQEGG DW001 KSB's choice $\geq -22 - \leq +230$ [°F]
	08 ⁴⁾	AQ1VGG M32N69 $\geq -22 - \leq +230$ [°F]
	09	U3U3VGG-Y10 EMG13-G6 $\geq -4 - \leq +230$ [°F]
	10	QQXGG KSB's choice $\geq -4 - \leq +230$ [°F]
	11	BQEGG DW001 KSB's choice $\geq -22 - \leq +230$ [°F]
	12	Q12Q1M1GG1 M37GN83 $\geq -4 - \leq +100$ [°F]
	13	BQVGG KSB's choice $\geq -4 - \leq +230$ [°F]
	14	Q1Q1KY7G KMB13S2G9 $\geq -4 - \leq +248$ [°F]
	15	Q1Q1KGG M7G49 $\geq -4 - \leq +230$ [°F]
	17	Q1BVGG M7N / 5A $\geq -4 - \leq +230$ [°F]
	22	AQ1EGG M32N69 $\geq -22 - \leq +284$ [°F]
	31 ⁴⁾	BQ7EGG-Y10 DW001 EMG12-G6 $\geq -22 - \leq +248$ [°F]
	32 ⁴⁾	Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -22 - \leq +176$ [°F]
	40 ⁴⁾	U2U2VGG 4M $\geq +23 - \leq +302$ [°F]
	41 ⁴⁾	Q1Q1U2GG 5A $\geq -4 - \leq +302$ [°F]
	42 ⁴⁾	A2Q1TGG 59U $\geq -4 - \leq +356$ [°F]
	43 ⁴⁾	Q1Q1TGG 59U $\geq -4 - \leq +356$ [°F]
	44 ⁴⁾	BQ1E4GG 4M $\geq -31 - \leq +248$ [°F]
	45	BQ7EGG-Y10 FD004 EMG13-G6 $\geq -22 - \leq +230$ [°F]
	46	Q7Q7EGG-Y10 FD004 EMG13-G6 $\geq -22 - \leq +230$ [°F]
	47 ⁴⁾	BQ1U1MG 5KSCB2S $\geq +23 - \leq +248$ [°F]
	48 ⁴⁾	Q1Q1U1MG 5KSCB2S $\geq +23 - \leq +356$ [°F]
	50 ⁴⁾	Q7Q7VGG-Y10 EMG12-G6 $\geq -22 - \leq +185$ [°F]
	51	BQ7VGG-Y10 FD004 EMG13-G6 $\geq -6,8 - \leq +248$ [°F]
	52	Q7Q7VGG-Y10 FD004 EMG13-G6 $\geq -6,8 - \leq +248$ [°F]
	66	Q7Q7EGG-Y10 DW001 EMG13-G6 $\geq -22 - \leq +248$ [°F]
	76	AQ7EGG-Y10 ERMG13-G6 $\geq -22 - \leq +284$ [°F]
	79	Q7Q7VGG-Y10 EMG13-G6 $\geq -4 - \leq +230$ [°F]
	Seal code, double mechanical seal in tandem arrangement	
	18	Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -22 - \leq +230$ [°F]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -22 - \leq +230$ [°F]
	20	Q12Q1M1GG1 M37GN85 $\geq -4 - \leq +230$ [°F]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -4 - \leq +230$ [°F]

⁴⁾ Only for Etanorm complementary sizes

⁵⁾ Applies to: Version without reservoir and version with unpressurized reservoir

⁶⁾ Applies to: Version with external circulation system

Position	Code	Description
22-23	23	Q12Q1M1GG1 M37GN92 $\geq -4 - \leq +230$ [°F]
		Q7Q7EGG-Y10 DW001 EMG12-G6 $\geq -4 - \leq +230$ [°F]
	Seal code, double mechanical seal in back-to-back arrangement	
	21	Q1Q1KGG M7G49 $\geq -4 - \leq +230$ [°F]
		Q1Q1KGG M7G49 $\geq -4 - \leq +230$ [°F]
	24	Q1Q1KGG M7G49 $\geq -4 - \leq +230$ [°F]
		Q1BVGG M7N $\geq -4 - \leq +230$ [°F]
24	Bearing bracket	
	G	Grease lubrication
	O	Oil lubrication
25	Order type	
	S	KSB standard
	C	Extended standard
	X	Special design
26	Bearing bracket / Shaft unit	
	E	Shaft unit 25
	F	Shaft unit 35
	G	Shaft unit 50
	H	Shaft unit 55
	I	Shaft unit 60
	J	Shaft unit 60.1
	K ⁴⁾	Shaft unit 65
	L ⁴⁾	Shaft unit 65.1
	M ⁴⁾	Shaft unit 65.2
	N ⁴⁾	Shaft unit 85
	O ⁴⁾	Shaft unit 85.1
	P ⁴⁾	Shaft unit 85.2
27-28	Motor rating [hp]	
	AP	0.74
	...	...
	LN	268.2
	OU ⁴⁾	972.24
29	Number of motor poles	
	2	2 poles
	4	4 poles
	6	6 poles
30	Scope of supply	
	A	Bare-shaft pump
	B	Bare-shaft pump, baseplate
	C	Pump, baseplate
	D	Pump, baseplate, coupling, coupling guard
	E	Pump, baseplate, coupling, coupling guard, motor
	F	Pump, baseplate, coupling
	G	Back pull-out unit
31	Accessories / Automation	
	A	KSB PumpDrive 2
	B	KSB PumpMeter
	C	KSB PumpDrive 2 + KSB PumpMeter
	D	KSB MyFlow
	E	KSB Guard
	H	None
	I	Version for potentially explosive atmospheres (ATEX)
	J	KSB PumpDrive 2 + KSB Guard
	K	KSB PumpMeter 2 + KSB Guard
	L	KSB PumpDrive 2 + KSB PumpMeter + KSB Guard
	M	KSB MyFlow + KSB Guard
	N	KSB PumpDrive 3
	O	KSB PumpDrive R + KSB PumpMeter

Position	Code	Description
31	P	KSB PumpDrive R + KSB Guard
	Q	KSB PumpDrive R + KSB PumpMeter + KSB Guard
	R	KSB PumpDrive R
	W	KSB PumpDrive 3 + KSB Guard
32	Product generation	
	B	Generation B

Materials

Table 6: Symbols key

Symbol	Description
x	Standard
o	Optional
-	Version not available / not possible

Table 7: Overview of available materials

Part No. (⇒ Page 43)	Description	Material	Material variant ⁷⁾							
			GG	GB	GC	BB	SG	SB	SC	CC
102	Volute casing	Gray cast iron EN-GJL-250 / A 48 Cl. 35B	x	x	x	-	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	-	-	x	-	-	-	-
		Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	-	-	-	-	x	x	x	-
		Stainless steel 1.4408 / A743 Gr. CF8 M	-	-	-	-	-	-	-	x
161	Conical casing cover	Gray cast iron EN-GJL-250 / A 48 Cl. 35B	x	x	x	-	-	-	-	-
		Bronze CC480K-GS/ B30 C90700	-	-	-	x	-	-	-	-
		Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	-	-	-	-	x	x	x	-
		Stainless steel 1.4408 / A743 Gr. CF8 M	-	-	-	-	-	-	-	x
161	Cylindrical casing cover	Gray cast iron EN-GJL-250 / A 48 Cl. 35B	o	o	o	-	-	-	-	-
		Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18								
		Stainless steel 1.4408 / A743 Gr. CF8 M	-	-	-	-	-	-	-	o
		Bronze CC480K-GS/ B30 C90700	-	-	-	o	-	-	-	-
210	Shaft	Tempered steel C45+N	x	x	x	-	x	x	x	-
		Chrome steel 1.4057+QT800	o	o	o	-	o	o	o	-
		Duplex stainless steel 1.4462 / UNS S31803 ⁸⁾	o	o	o	x	o	o	o	x
230	Impeller	Gray cast iron EN-GJL-250 / A 48 Cl. 35B	x	-	-	-	x	-	-	-
		Bronze CC480K-DW	-	x	-	x	-	x	-	-
		Stainless steel 1.4408 / A743 Gr. CF8 M	-	-	x	-	-	-	x	x
330	Bearing bracket	Gray cast iron EN-GJL-250 / A 48 Cl. 35B ⁹⁾	x	x	x	x	x	x	x	x
		Nodular cast iron EN-GJS-400-18-LT ¹⁰⁾	x	x	x	x	x	x	x	x
400	Gaskets	DPAF, asbestos-free	x	x	x	x	x	x	x	x
502.01	Casing wear ring, suction side	JL / lamellar graphite cast iron	x	x	x	-	x	x	x	-
		Stainless steel (CrNiMoST) ¹¹⁾	o	-	o	-	-	-	-	o
		VG434								
		Bronze CC495K-GS	-	o	-	x	-	o	-	-
502.02	Casing wear ring, discharge side	JL / lamellar graphite cast iron	x	x	x	-	x	x	x	-
		Stainless steel (CrNiMoST) ¹¹⁾	o	-	o	-	-	-	-	o
		VG434								
		Bronze CC495K-GS	-	o	-	x	-	o	-	-
523	Shaft sleeve ¹²⁾	Stainless steel (CrNiMoST) ¹¹⁾	x	x	x	x	x	x	x	x
524	Shaft protecting sleeve ¹³⁾	Stainless steel (CrNiMoST) ¹¹⁾	-	-	-	x	-	-	-	x
		Chrome steel 1.4122+QT750	x	x	x	-	-	-	-	-
902	Studs	Steel 8.8	x	x	x	-	x	x	x	-
		A4-70 / A193 Gr. B8M Cl. 2	o	o	o	x	o	o	o	x
903	Screw plugs	Steel	x	x	x	-	x	x	x	-
		A4 / AISI 316	o	o	o	x	o	o	o	x
920	Nut	8+A2A / 8+B633 SC1 TP3	x	x	x	-	x	x	x	-

⁷⁾ Material variant P: cast iron without protective coating for drinking water

⁸⁾ For pump type ETNE

⁹⁾ Valid for shaft units WS25, WS35, WS55 - bearing bracket LS (standard)

¹⁰⁾ Valid for shaft units WS50, WS60 - bearing bracket LR (reinforced)

¹¹⁾ Possible materials for material group CrNiMo steel INT (material identification code 7605): 1.4401, 1.4404, 1.4408, 1.4571, AISI 316, AISI 316Ti, A743 Gr. CF8M, A479 TYPE 316L.

¹²⁾ For pump sets with mechanical seal only

¹³⁾ For versions with gland packing only

Part No. (⇒ Page 43)	Description	Material	Material variant ⁷⁾							
			GG	GB	GC	BB	SG	SB	SC	CC
920	Nut	A4 / AISI 316	o	o	o	x	o	o	o	x
920.95	Impeller nut	A4 / AISI 316	o	x	x	x	o	x	x	x
		Steel 8	x	-	-	-	x	-	-	-

Coating and preservation

- Coating and preservation to KSB standard

Product benefits

- Improved efficiency and NPSH_{req} by experimentally verified hydraulic design of impellers (vanes)
- Operating costs reduced by trimming the nominal impeller diameter to match the specified duty point
- Little wear, low vibration levels and excellent smooth running characteristics thanks to good suction performance and virtually cavitation-free operation across a wide operating range
- Large variety of materials as standard for perfectly matching the pump to the fluid handled

Product information

Product information as per Regulation No. 1907/2006 (REACH)

For information as per European chemicals regulation (EC) No. 1907/2006 (REACH) see <https://www.ksb.com/en-global/company/corporate-responsibility/reach>.

Product information as per Regulation No. 547/2012 (for water pumps with a maximum shaft power of 150 kW) implementing "Ecodesign" Directive 2009/125/EC

- Minimum efficiency index: see data sheet
- The benchmark for the most efficient water pumps is MEI ≥ 0.70 .
- Year of construction: see data sheet
- Manufacturer's name or trade mark, commercial registration number and place of manufacture: see data sheet or order documentation
- Product's type and size identifier: see data sheet
- Hydraulic pump efficiency (%) with trimmed impeller: See data sheet.
- Pump performance curves, including efficiency characteristics: see documented characteristic curve
- The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. Trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter.
- The operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable speed drive that matches the pump duty to the system.
- Information relevant for disassembly, recycling or disposal at end of life: see installation/operating manual
- Information on benchmark efficiency or benchmark efficiency graph for MEI = 0.70 (0.40) for the pump based on the model shown in the Figure are available at: www.europump.org/efficiencycharts

Acceptance tests and warranty

Materials testing:

- Test report 2.2 on request

Final inspection:

- Inspection certificate 3.1 to EN 10204 on request

Hydraulic test against surcharge

- Duty point to ISO 9906/2B

- NPSH test



Other inspections/tests on request

Warranty:

- Warranties are given within the scope of the valid terms and conditions of sale and delivery.

Overview of product features / selection tables
Overview of variants

Other designs on request

Table 8: Symbols key

Symbol	Description
X	Standard
-	Version not available / not possible

Table 9: Overview of Etanorm variants (SI units)

Design	102 / Volute casing	230 / Impeller	Gland packing / mechanical seal	T	Main applications									
				[°C]	Handling clean or aggressive fluids not chemically and mechanically aggressive to the pump materials	Water supply systems	Cooling circuits	Swimming pools	Fire-fighting systems	General irrigation systems	Drainage systems	Heating systems	Air-conditioning systems	Spray irrigation systems
GG01	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gland packing RT/P	≥ -20 - ≤ +110	-	-	✗	-	-	-	-	✗	✗	-
GG76	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	SU 25, 35: mech. seal AQ7EGG-Y10 SU 55: mech. seal AQ1EGG	≥ -30 - ≤ +140	-	-	-	-	-	-	-	✗	-	-
GG10	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal QQQXGG	≥ -20 - ≤ +110	-	✗	-	✗ ¹⁴⁾	✗	✗	✗	-	-	✗
GG11	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal BQEGG DW001	≥ -30 - ≤ +110	✗	✗	✗ ¹⁵⁾	-	✗	-	-	-	✗ ¹⁵⁾	-
GB01	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Gland packing RT/P	≥ -20 - ≤ +110	-	-	✗	-	-	-	-	✗	✗	-
GB76	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	SU 25, 35: mech. seal AQ7EGG-Y10 SU 55: mech. seal AQ1EGG	≥ -30 - ≤ +140	-	-	-	-	-	-	-	✗	-	-
GB10	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Mech. seal QQQXGG	≥ -20 - ≤ +110	-	✗	-	✗ ¹⁴⁾	✗	✗	✗	-	-	✗
GB11	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Mech. seal BQEGG DW001	≥ -30 - ≤ +110	✗	✗	✗ ¹⁵⁾	-	✗	-	-	-	✗ ¹⁵⁾	-
SG10	Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal QQQXGG	≥ -20 - ≤ +110	-	✗	-	✗ ¹⁴⁾	✗	✗	✗	-	-	✗
SG11	Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal BQEGG DW001	≥ -30 - ≤ +110	✗	✗	✗ ¹⁵⁾	-	✗	-	-	-	✗ ¹⁵⁾	-
BB01	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Gland packing RT/P	≥ -20 - ≤ +110	-	-	✗	-	-	-	-	✗	✗	-
BB10	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Mech. seal QQQXGG	≥ -20 - ≤ +110	-	✗	-	✗ ¹⁴⁾	✗	✗	✗	-	-	✗
BB11	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Mech. seal BQEGG DW001	≥ -30 - ≤ +110	✗	✗	✗ ¹⁵⁾	-	✗	-	-	-	✗ ¹⁵⁾	-

¹⁴ QXVGG

¹⁵ QXEGG, fluid handled: water, glycol with inhibitors

Design	102 / Volute casing	230 / Impeller	Gland packing / mechanical seal	T [°C]	Main applications								
					Handling clean or aggressive fluids not chemically and mechanically aggressive to the pump materials	Water supply systems	Cooling circuits	Swimming pools	Fire-fighting systems	General irrigation systems	Drainage systems	Heating systems	Air-conditioning systems
CC01	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Gland packing RT/P	≥ -20 - ≤ +110	-	-	✗	-	-	-	-	✗	✗
CC10	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Mech. seal QQXGG	≥ -20 - ≤ +110	-	✗	-	✗ ¹⁴⁾	✗	✗	✗	-	✗
CC11	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Mech. seal BQEGG DW001	≥ -30 - ≤ +110	✗	✗	✗ ¹⁵⁾	-	✗	-	-	-	✗ ¹⁵⁾

Table 10: Overview of Etanorm variants (imperial units)

Design	102 / Volute casing	230 / Impeller	Gland packing / mechanical seal	T [°F]	Main applications								
					Handling clean or aggressive fluids not chemically and mechanically aggressive to the pump materials	Water supply systems	Cooling circuits	Swimming pools	Fire-fighting systems	General irrigation systems	Drainage systems	Heating systems	Air-conditioning systems
GG01	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gland packing RT/P	≥ -4 - ≤ +230	-	-	✗	-	-	-	-	✗	✗
GG76	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	SU 25, 35: mech. seal AQ7EGG-Y10 SU 55: mech. seal AQ1EGG	≥ -22 - ≤ +284	-	-	-	-	-	-	✗	-	-
GG10	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal QQXGG	≥ -4 - ≤ +230	-	✗	-	✗ ¹⁶⁾	✗	✗	✗	-	✗
GG11	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal BQEGG DW001	≥ -22 - ≤ +230	✗	✗	✗ ¹⁷⁾	-	✗	-	-	-	✗ ¹⁷⁾
GB01	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Gland packing RT/P	≥ -4 - ≤ +230	-	-	✗	-	-	-	-	✗	✗
GB76	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	SU 25, 35: mech. seal AQ7EGG-Y10 SU 55: mech. seal AQ1EGG	≥ -22 - ≤ +284	-	-	-	-	-	-	✗	-	-
GB10	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Mech. seal QQXGG	≥ -4 - ≤ +230	-	✗	-	✗ ¹⁶⁾	✗	✗	✗	-	✗
GB11	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Bronze CC480K-GS/ B30 C90700	Mech. seal BQEGG DW001	≥ -22 - ≤ +230	✗	✗	✗ ¹⁷⁾	-	✗	-	-	-	✗ ¹⁷⁾
SG10	Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal QQXGG	≥ -4 - ≤ +230	-	✗	-	✗ ¹⁶⁾	✗	✗	✗	-	✗
SG11	Nodular cast iron EN-GJS-400-15 / A536 Gr. 60-40-18	Gray cast iron EN-GJL-250 / A 48 Cl. 35 B	Mech. seal BQEGG DW001	≥ -22 - ≤ +230	✗	✗	✗ ¹⁷⁾	-	✗	-	-	-	✗ ¹⁷⁾
BB01	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Gland packing RT/P	≥ -4 - ≤ +230	-	-	✗	-	-	-	-	✗	✗

¹⁶ QQVGG

¹⁷ QQEGG, fluid handled: water, glycol with inhibitors

Design	102 / Volute casing	230 / Impeller	Gland packing / mechanical seal	T [°F]	Main applications									
					Handling clean or aggressive fluids not chemically and mechanically aggressive to the pump materials	Water supply systems	Cooling circuits	Swimming pools	Fire-fighting systems	General irrigation systems	Drainage systems	Heating systems	Air-conditioning systems	Spray irrigation systems
BB10	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Mech. seal QXGG	≥ -4 - ≤ +230	-	✗	-	✗ ¹⁶⁾	✗	✗	✗	-	-	✗
BB11	Bronze CC480K-GS / B30 C90700	Bronze CC480K-GS/ B30 C90700	Mech. seal BQEGG DW001	≥ -22 - ≤ +230	✗	✗	✗ ¹⁷⁾	-	✗	-	-	-	✗ ¹⁷⁾	-
CC01	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Gland packing RT/P	≥ -4 - ≤ +230	-	-	✗	-	-	-	-	✗	✗	-
CC10	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Mech. seal QXGG	≥ -4 - ≤ +230	-	✗	-	✗ ¹⁶⁾	✗	✗	✗	-	-	✗
CC11	Stainless steel 1.4408 / A743 Gr. CF8 M	Stainless steel 1.4408 / A743 Gr. CF8 M	Mech. seal BQEGG DW001	≥ -22 - ≤ +230	✗	✗	✗ ¹⁷⁾	-	✗	-	-	-	✗ ¹⁷⁾	-

Overview of fluids handled

Table 11: Symbols key

Symbol	Description
✗	Standard
-	Version not available / not possible

Table 12: Excerpt from the overview of fluids handled with associated material variants (SI units)

Fluid handled	T ¹⁸⁾		Materials					Shaft seal								Notes
			Casing/impeller					Gland packing RT/P	Gland packing, pure graphite	Mechanical seal						
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel			AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ¹⁹⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004	
[°C]	GG	GB	SG	BB	CC	1	3B	76	7	79	10	11	46			

Water																
Brackish water ²⁰⁾	-	≤ 25	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel can be used.
Fire-fighting water ²¹⁾	-	≤ 60	-	✗	-	-	-	✗	-	-	-	-	✗	-	-	Consult us for supply to VdS guideline.
Heating water ²²⁾	-	≤ 110	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	If used as circulating pump to DIN 4752: p ≤ 10 bar. If ductile material has been specified: "S"
Heating water	-	≤ 140	✗	-	-	-	-	-	✗	✗	-	-	-	-	-	
Heating water	-	≥ 110	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	
Condensate	-	≤ 110	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	-

¹⁸⁾ T = fluid temperature

¹⁹⁾ Can be used if electrical conductivity > 10 µS/cm; U3U3VGG-Y10 required otherwise

²⁰⁾ For components made of bronze: ammonia (NH₃) ≤ 5 mg/kg, free from hydrogen sulfide (H₂S); no limitation of Cl content required in this case. Consult us if limits are exceeded.

²¹⁾ General evaluation criteria for results of water analysis: pH ≥ 7; chlorides content (Cl) ≤ 250 mg/kg. Chlorine (Cl₂) ≤ 0.6 mg/kg

²²⁾ Treatment to VdTÜV 1466, additional requirement: O₂ t ≤ 0.02 mg/l

Fluid handled	T ¹⁸⁾		Materials					Shaft seal								Notes
			Casing/impeller					Gland packing RT/P	Gland packing, pure graphite	Mechanical seal						
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel			AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ¹⁹⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004	
Condensate, not conditioned	-	≤ 110	-	-	-	-	✗	✗	-	-	-	-	-	✗	-	-
Cooling water (without antifreeze)	-	≤ 60	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	Open circuit: GB 10 required
Cooling water with antifreeze, pH ≥ 7.5 ²³⁾	≥ -30	≤ 60	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	Open circuit: BB66 or CC66 required
Cooling water with antifreeze ²³⁾ , pH ≥ 7.5	≥ 60	≤ 110	✗	-	-	-	-	✗	-	-	✗	-	-	-	-	Open circuit: BB66 or CC66 required
Slightly contaminated water	-	≤ 60	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	-
Seawater	-	≤ 25	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel can be used.
Pure water ²⁴⁾	-	≤ 60	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	-
Raw water	-	≤ 60	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	-
Swimming pool water (fresh water)	-	≤ 60	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	Also applies to requirements as per DIN 19643
Swimming pool water ²⁵⁾ : filtration	-	≤ 40	-	✗	-	-	-	-	-	-	-	-	✗	-	-	Variant GB; shaft C45+N, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) JL / lamellar graphite cast iron
Swimming pool water ²⁵⁾ : water features; without turbulences and/or air content	-	≤ 40	-	✗	-	-	-	-	-	-	-	-	✗	-	-	Variant GB; shaft C45+N, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) CC495K-GS
Swimming pool water ²⁵⁾ : water features; with turbulences and/or air content	-	≤ 40	-	-	-	✗	-	-	-	-	-	-	✗	-	-	Variant B; shaft 1.4571, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) CC495K-GS
Swimming pool water (seawater)	-	≤ 40	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel for T ≤ 25 °C
Dam water	-	≤ 60	-	✗	-	-	-	✗	-	-	-	-	✗	-	-	If solids are contained, consult us.
Drinking water ²⁶⁾	-	≤ 60	-	✗	-	-	-	-	-	-	-	-	-	✗	-	Select material variant PB or PP (without protective coating) for drinking water.
Partly desalinated water	-	≤ 110	✗	-	-	✗	-	✗	-	-	-	-	-	✗	-	-
Fully desalinated water	-	≤ 110	-	-	-	✗	✗	✗	-	-	-	-	-	✗	-	Purity requirements cannot be met.
Fully desalinated water as boiler feed water	-	≤ 110	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	-
Refrigerants, cooling brines																

²³ Antifreeze on ethylene glycol basis with inhibitors, content: > 20 % to 50 % (e.g. Antifrogen N)

²⁴ No ultra-pure water: conductivity at 25 °C: ≤ 800 µS/cm, neutral with regard to chemical corrosion

²⁵ France: Observe the rules as per ministerial order dated 18 January 2002.

²⁶ Approval to ACS (F), UBA (D) or WRAS (GB) is required.

Fluid handled	T ⁽¹⁸⁾		Materials					Shaft seal								Notes	
			Casing/impeller					Gland packing RT/P	Gland packing, pure graphite	Mechanical seal							
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel			AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ⁽¹⁹⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004		
																	[°C]
Cooling brine; inorganic, pH > 7.5, inhibited	≥ -30	≤ 25	✗	-	-	-	-	✗	-	-	-	-	-	-	✗	-	-
Water with antifreeze, pH ≥ 7.5	≥ -30	≤ 60	✗	-	-	-	-	✗	-	-	-	-	-	-	✗	-	-
Water with antifreeze, pH ≥ 7.5	≥ 60	≤ 110	✗	-	-	-	-	✗	-	-	✗	-	-	-	-	-	-
Oils/emulsions																	
Diesel fuel, extra light fuel oil	-	≤ 60	-	-	✗	-	-	-	-	-	-	-	-	✗	-	-	GG possible, unless specific standards have to be observed
Lubricating oil, turbine oil, does not apply to SF-D oils (hardly flammable)	-	≤ 80	-	-	✗	-	-	-	-	-	-	-	-	✗	-	-	If specified without internal primer, consult us. GG possible, unless specific standards have to be observed
Drilling emulsion, grinding emulsion	-	≤ 60	✗	-	-	-	-	-	-	-	-	✗	-	-	-	-	-
Oil-water emulsion	-	≤ 60	✗	-	-	-	-	-	-	-	-	✗	-	-	-	-	-
Brewery applications																	
Beer mash	-	≤ 100	✗	-	-	-	-	-	-	-	-	-	-	-	-	✗	If there is a risk of the pump running dry due to excessive emptying of the tank, use an Etanorm with double mechanical seal in tandem arrangement.
Beer wort	-	≤ 100	✗	-	-	-	-	-	-	-	-	-	-	-	-	✗	

Table 13: Excerpt from the overview of fluids handled with associated material variants (imperial units)

Fluid handled	T ²⁷⁾		Materials					Shaft seal								Notes
			Casing/impeller					Gland packing RT/P	Gland packing, pure graphite	Mechanical seal						
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel			AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ²⁸⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004	
[°F]	GG	GB	SG	BB	CC	1	3B	76	7	79	10	11	46			
Water																
Brackish water ²⁹⁾	-	≤ 77	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel can be used.
Fire-fighting water ³⁰⁾	-	≤ 140	-	✗	-	-	-	✗	-	-	-	-	✗	-	-	Consult us for supply to VdS guideline.

²⁷ T = fluid temperature

²⁸ Can be used if electrical conductivity > 25.4 µS/inch; U3U3VGG-Y10 required otherwise

²⁹ For components made of bronze: ammonia (NH₃) ≤ 8E-05 oz/lb, free from hydrogen sulfide (H₂S); no limitation of Cl content required in this case. Consult us if limits are exceeded.

³⁰ General evaluation criteria for results of water analysis: pH ≥ 7, chlorides content (Cl) ≤ 4E-03 oz/lb, chlorine (Cl₂) ≤ 9.6E-06 oz/lb

Fluid handled	T ²⁷⁾		Materials					Shaft seal								Notes
			Casing/impeller					Gland packing RT/p	Gland packing, pure graphite	Mechanical seal						
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel			AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ²⁸⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004	
	[°F]		GG	GB	SG	BB	CC	1	3B	76	7	79	10	11	46	
Heating water ³¹⁾	- ≤ 230	✗	-	-	-	-	-	✗	-	-	-	-	-	✗	-	If used as circulating pump to DIN 4752: p ≤ 145.04 psi. If ductile material has been specified: "S"
Heating water	- ≤ 284	✗	-	-	-	-	-	-	✗	✗	-	-	-	-	-	
Heating water	- ≥ 230	✗	-	-	-	-	-	✗	-	-	-	-	✗	-	-	
Condensate	- ≤ 230	✗	-	-	-	-	-	✗	-	-	-	-	-	✗	-	-
Condensate, not conditioned	- ≤ 230	-	-	-	-	-	✗	✗	-	-	-	-	-	✗	-	-
Cooling water (without antifreeze)	- ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	✗	-	-	Open circuit: GB 10 required
Cooling water with antifreeze, pH ≥ 7.5 ³²⁾	≥ -22 ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	-	✗	-	Open circuit: BB66 or CC66 required
Cooling water with antifreeze ³²⁾ , pH ≥ 7.5	≥ 140 ≤ 230	✗	-	-	-	-	-	✗	-	-	✗	-	-	-	-	Open circuit: BB66 or CC66 required
Slightly contaminated water	- ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	✗	-	-	-
Seawater	- ≤ 77	-	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel can be used.
Pure water ³³⁾	- ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	-	✗	-	-
Raw water	- ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	✗	-	-	-
Swimming pool water (fresh water)	- ≤ 140	✗	-	-	-	-	-	✗	-	-	-	-	✗	-	-	Also applies to requirements as per DIN 19643
Swimming pool water ³⁴⁾ : filtration	- ≤ 104	-	✗	-	-	-	-	-	-	-	-	-	✗	-	-	Variant GB; shaft C45+N, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) JL / lamellar graphite cast iron
Swimming pool water ³⁴⁾ : water features; without turbulences and/or air content	- ≤ 104	-	✗	-	-	-	-	-	-	-	-	-	✗	-	-	Variant GB; shaft C45+N, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) CC495K-GS
Swimming pool water ³⁴⁾ : water features; with turbulences and/or air content	- ≤ 104	-	-	-	-	✗	-	-	-	-	-	-	✗	-	-	Variant B; shaft 1.4571, shaft sleeve CrNiMo steel, nut A4/ AISI 316, key A2, casing wear ring (suction side and discharge side) CC495K-GS
Swimming pool water (seawater)	- ≤ 104	-	-	-	-	✗	-	✗	-	-	-	-	✗	-	-	CrNiMo cast steel for T ≤ 77 °F
Dam water	- ≤ 140	-	✗	-	-	-	-	✗	-	-	-	-	✗	-	-	If solids are contained, consult us.
Drinking water ³⁵⁾	- ≤ 140	-	✗	-	-	-	-	-	-	-	-	-	-	✗	-	Select material variant PB or PP (without protective coating) for drinking water.
Partly desalinated water	- ≤ 230	✗	-	-	-	✗	-	✗	-	-	-	-	-	✗	-	-

³¹⁾ Treatment to VdTÜV 1466, additional requirement: O₂ t ≤ 0.02 mg/l

³²⁾ Antifreeze on ethylene glycol basis with inhibitors, content: > 20 % to 50 % (e.g. Antifrogen N)

³³⁾ No ultra-pure water: conductivity at 77 °F: ≤ 2032 µS/inch, neutral with regard to chemical corrosion

³⁴⁾ France: Observe the rules as per ministerial order dated 18 January 2002.

³⁵⁾ Approval to ACS (F), UBA (D) or WRAS (GB) is required.

Fluid handled	T ²⁷⁾		Materials							Shaft seal							Notes
			Casing/impeller							Mechanical seal							
	Minimum	Maximum	Gray cast iron / gray cast iron	Gray cast iron / tin bronze	Nodular cast iron / gray cast iron	Tin bronze / tin bronze	CrNiMo cast steel / CrNiMo cast steel	Gland packing RT/P	Gland packing, pure graphite	AQ7EGG-Y10	QQEGG DW001	Q7Q7VGG/Y10 ²⁸⁾	QQXGG	BQEGG DW001	Q7Q7EGG-Y10 FD004		
	[°F]	GG	GB	SG	BB	CC	1	3B	76	7	79	10	11	46			
Fully desalinated water	- ≤ 230	-	-	-	✗	✗	✗	-	-	-	-	-	✗	-	Purity requirements cannot be met.		
Fully desalinated water as boiler feed water	- ≤ 230	✗	-	-	-	-	✗	-	-	-	-	-	✗	-	-		
Refrigerants, cooling brines																	
Cooling brine; inorganic, pH > 7.5, inhibited	≥ -22	≤ 77	✗	-	-	-	-	✗	-	-	-	-	✗	-	-		
Water with antifreeze, pH ≥ 7.5	≥ -22	≤ 140	✗	-	-	-	-	✗	-	-	-	-	✗	-	-		
Water with antifreeze, pH ≥ 7.5	≥ 140	≤ 230	✗	-	-	-	-	✗	-	-	✗	-	-	-	-		
Oils/emulsions																	
Diesel fuel, extra light fuel oil	- ≤ 140	-	-	✗	-	-	-	-	-	-	-	✗	-	-	GG possible, unless specific standards have to be observed		
Lubricating oil, turbine oil, does not apply to SF-D oils (hardly flammable)	- ≤ 176	-	-	✗	-	-	-	-	-	-	-	✗	-	-	If specified without internal primer, consult us. GG possible, unless specific standards have to be observed		
Drilling emulsion, grinding emulsion	- ≤ 140	✗	-	-	-	-	-	-	-	-	✗	-	-	-	-		
Oil-water emulsion	- ≤ 140	✗	-	-	-	-	-	-	-	-	✗	-	-	-	-		
Brewery applications																	
Beer mash	- ≤ 212	✗	-	-	-	-	-	-	-	-	-	-	-	✗	If there is a risk of the pump running dry due to excessive emptying of the tank, use an Etanorm with double mechanical seal in tandem arrangement.		
Beer wort	- ≤ 212	✗	-	-	-	-	-	-	-	-	-	-	-	✗			

Overview of material variants
Table 14: Symbols key

Symbol	Description
X	Standard
-	Version not available / not possible

Table 15: Material variants available

Etanorm	Material variants							
	GG	GB	GC	BB	SG	SB	SC	CC
040-025-160	X	X	X	-	X	X	X	X
040-025-200	X	X	X	-	X	X	X	X
050-032-125.1	X	X	X	X	X	X	X	X
050-032-160.1	X	X	X	X	X	X	X	X
050-032-200.1	X	X	X	X	X	X	X	X
050-032-250.1	X	X	X	-	-	-	-	X
050-032-125	X	X	X	X	-	-	-	X
050-032-160	X	X	X	X	X	X	X	X
050-032-200	X	X	X	X	X	X	X	X
050-032-250	X	X	X	-	X	X	X	X
065-040-125	X	X	X	X	-	-	-	X
065-040-160	X	X	X	X	X	X	X	X
065-040-200	X	X	X	X	X	X	X	X
065-040-250	X	X	X	X	X	X	X	X
065-040-315	X	X	X	-	X	X	X	X
065-050-125	X	X	X	X	-	-	-	X
065-050-160	X	X	X	X	X	X	X	X
065-050-200	X	X	X	X	X	X	X	X
065-050-250	X	X	X	X	X	X	X	X
065-050-315	X	X	X	-	X	X	X	X
080-065-125	X	X	X	X	-	-	-	X
080-065-160	X	X	X	X	X	X	X	X
080-065-200	X	X	X	X	X	X	X	X
080-065-250	X	X	X	X	X	X	X	X
080-065-315	X	X	X	X	X	X	X	X
100-080-160	X	X	X	X	X	X	X	X
100-080-200	X	X	X	X	X	X	X	X
100-080-250	X	X	X	X	X	X	X	X
100-080-315	X	X	X	-	X	X	X	X
100-080-400	X	X	X	-	-	-	-	X
125-100-160	X	X	X	X	X	X	X	X
125-100-200	X	X	X	X	X	X	X	X
125-100-250	X	X	X	X	X	X	X	X
125-100-315	X	X	X	X	X	X	X	X
125-100-400	X	X	X	-	-	-	-	X
150-125-200	X	X	X	X	X	X	X	X
150-125-250	X	X	X	X	X	X	X	X
150-125-315	X	X	X	X	X	X	X	X
150-125-400	X	X	X	-	X	X	X	X
150-125-510	X	X	X	-	X	X	X	-
200-150-200	X	X	X	-	-	-	-	X
200-150-250	X	X	X	X	-	-	-	X
200-150-315	X	X	X	X	X	X	X	X
200-150-400	X	X	X	X	X	X	X	X
200-150-510	X	X	X	-	X	X	X	-
200-200-250	X	X	X	-	-	-	-	-
250-200-275	X	X	X	-	X	X	X	-
250-200-320	X	X	X	-	X	X	X	-

Etanorm	Material variants							
	GG	GB	GC	BB	SG	SB	SC	CC
250-200-375	X	X	X	-	X	X	X	-
250-200-435	X	X	X	-	X	X	X	-
250-200-510	X	X	X	-	X	X	X	-
300-250-295	X	X	X	-	X	X	X	-
300-250-295.1	X	X	X	-	X	X	X	-
300-250-320	X	X	X	-	X	X	X	-
300-250-375	X	X	X	-	X	X	X	-
300-250-435	X	X	X	-	X	X	X	-
300-250-510	X	X	X	-	X	X	X	-
350-300-350	X	X	X	-	X	X	X	-
350-300-350.1	X	X	X	-	X	X	X	-
350-300-375	X	X	X	-	X	X	X	-
350-300-435	X	X	X	-	X	X	X	-
350-300-510	X	X	X	-	X	X	X	-

Bearings

Standard:

- Deep groove ball bearing (floating bearing assembly)

Reinforced:

- Deep groove ball bearing (floating bearing assembly)

Example: WS_25_LS

Table 16: Bearing bracket designation

Designation	Description
WS	Bearing bracket, standardized water pump
25	Size code ³⁶⁾
LS	Standard
LR	Reinforced
WA	Bearing bracket, water pump

Bearings used

Table 17: Standard bearings: grease-lubricated deep groove ball bearings

Bearing bracket	Pump end	Drive end
WS_25_LS	6305 2Z C3	6305 2Z C3
WS_35_LS	6307 2Z C3	6307 2Z C3
WS_55_LS	6311 2Z C3	6311 2Z C3
WA_65_LS	6313 2Z C3	6313 2Z C3
WA_85_LS	6317 2Z C3	6317 2Z C3

Table 18: Standard bearings: oil-lubricated deep groove ball bearings

Bearing bracket	Pump end	Drive end
WS_25_LS	6305 C3	6305 C3
WS_35_LS	6307 C3	6307 C3
WS_55_LS	6311 C3	6311 C3
WA_65_LS	6313 C3	6313 C3
WA_85_LS	6317 C3	6317 C3

Table 19: Reinforced bearings: grease-lubricated deep groove ball bearings

Bearing bracket	Pump end	Drive end
W_50_LR	6310 2Z C3	6310 2Z C3
W_60_LR	6312 2Z C3	6312 2Z C3

Table 20: Reinforced bearings: oil-lubricated deep groove ball bearings

Bearing bracket	Pump end	Drive end
WS_50_LR	6310 C3	6310 C3
WS_60_LR	6312 C3	6312 C3

³⁶⁾ Referring to the dimensions of seal chamber and shaft end

Pressure limits and temperature limits

Test pressure limits and temperature limits

Table 21: Pressure limits and temperature limits as a function of material variant (SI units)

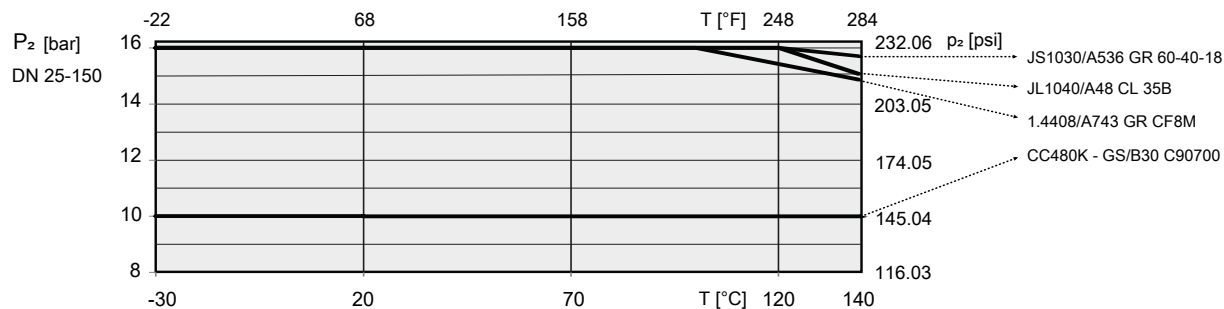
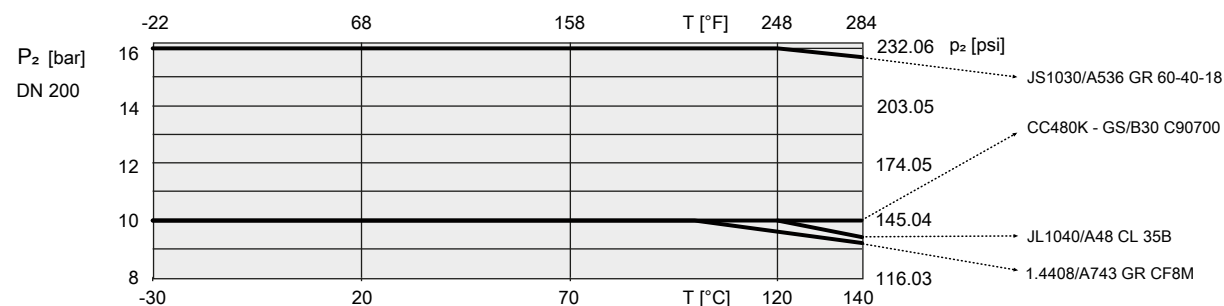
Material variant	Fluid temperature ³⁷⁾³⁸⁾	Discharge pressure p ₂	Test pressure ³⁹⁾
	[°C]	[bar]	[bar]
GG, GB, GC	-30 to +140	16/10 ⁴⁰⁾	21/15 ⁴⁰⁾
SG, SB, SC	-30 to +140	16	25
BB	-30 to +140	10	15
CC	-30 to +140	16	21

Table 22: Pressure limits and temperature limits as a function of material variant (imperial units)

Material variant	Fluid temperature ³⁷⁾⁴¹⁾	Discharge pressure p ₂	Test pressure ³⁹⁾
	[°F]	[psi]	[psi]
GG, GB, GC	-22 to +284	232.06/145.04 ⁴⁰⁾	304.6/217.56 ⁴⁰⁾
SG, SB, SC	-22 to +284	232.06	362.59
BB	-22 to +284	145.04	217.56
CC	-22 to +284	232.06	304.6

Operating pressure limits and temperature limits

With flange to EN 1092-1, 1092-2 and 1092-3


Fig. 1: Pump pressure limits and temperature limits DN 25 - DN 150 for ETN⁴²⁾

Fig. 2: Pump pressure limits and temperature limits DN 200 for ETN⁴²⁾

³⁷⁾ For hot water heating systems to DIN 4752, Section 4.5, application limits must be observed.

³⁸⁾ For fluid temperatures >140 °C use Etanorm SYT.

³⁹⁾ The casing components have been checked for leakage by means of internal pressure tests to ZN 1650 with water.

⁴⁰⁾ For pump type ETNE (⇒ Page 27)

⁴¹⁾ For fluid temperatures >284 °F use Etanorm SYT.

⁴²⁾ For pump type ETN (⇒ Page 27)

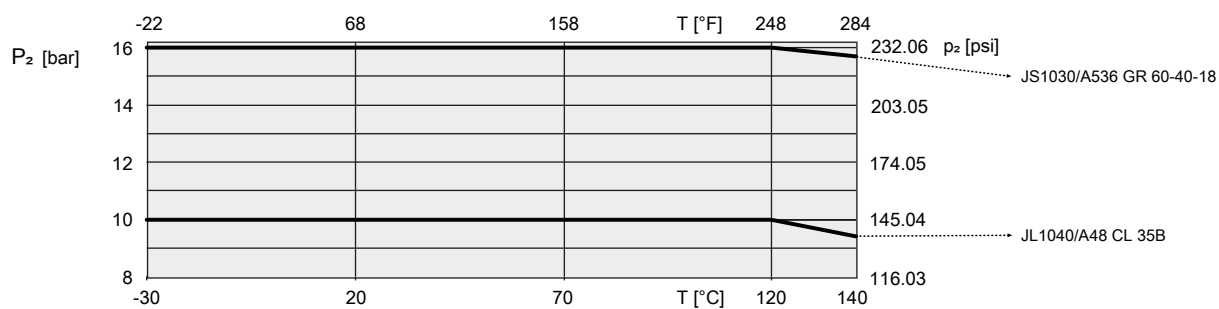


Fig. 3: Pump pressure limits and temperature limits⁴³⁾ ETNE⁴⁰⁾

⁴³⁾ The sum of inlet pressure and shut-off head must not exceed the values indicated in the diagram.

Technical data
Etanorm
Table 23: Technical data (SI units)

Size	Pump type		Shaft unit		Impeller					Speed limit	
	ETN	ETNE	Bearing bracket LS (standard)	Bearing bracket LR (reinforced)	Impeller outlet width	Free passage diameter	Impeller inlet diameter	Nominal impeller di- ameter		Maximum	Minimum
								Maxi- mum	Mini- mum		
					[mm]					[rpm]	
040-025-160	✗	-	WS_25_LS	-	6.0	5.7	45.2	169	135	3600	500
040-025-200	✗	-	WS_25_LS	-	6.0	5.7	45.2	209	165	3600	500
050-032-125.1	✗	-	WS_25_LS	-	6.8	6.0	52.4	139	104	3600	500
050-032-160.1	✗	-	WS_25_LS	-	5.7	5.4	52.7	170	135	4400	500
050-032-200.1	✗	-	WS_25_LS	-	5.6	5.3	54.0	204	168	3800	500
050-032-250.1	✗	-	WS_25_LS	-	5.5	5.2	58.3	254	200	3600	500
050-032-125	✗	-	WS_25_LS	-	9.8	5.7	63.4	139	104	3600	500
050-032-160	✗	-	WS_25_LS	-	8.5	5.8	60.6	174	132	3600	500
050-032-200	✗	-	WS_25_LS	-	7.0	6.7	62.9	209	170	3700	500
050-032-250	✗	-	WS_25_LS	-	7.5	7.1	62.6	261	205	3600	500
065-040-125	✗	-	WS_25_LS	-	14.0	9.6	73.9	139	104	3600	500
065-040-160	✗	-	WS_25_LS	-	13.0	11.5	70.0	174	128	4400	500
065-040-200	✗	-	WS_25_LS	-	9.4	8.9	69.4	209	160	3700	500
065-040-250	✗	-	WS_25_LS	-	8.4	8.0	74.1	260	195	3600	500
065-040-315	✗	-	WS_35_LS	-	7.5	7.1	75.3	326	260	2300	500
065-040-315	✗	-	-	WS_50_LR	7.5	7.1	75.3	326	260	3000	500
065-050-125	✗	-	WS_25_LS	-	19.9	11.6	87.9	142	112	4500	500
065-050-160	✗	-	WS_25_LS	-	16.9	11.6	86.9	174	128	4400	500
065-050-200	✗	-	WS_25_LS	-	13.8	11.9	83.6	219	170	3600	500
065-050-250	✗	-	WS_25_LS	-	10.5	10.0	84.0	260	215	3600	500
065-050-315	✗	-	WS_35_LS	-	10.0	9.5	87.0	323	265	2400	500
065-050-315	✗	-	-	WS_50_LR	10.0	9.5	87.0	323	265	3000	500
080-065-125	✗	-	WS_25_LS	-	25.8	12.9	99.0	141	109	3900	500
080-065-160	✗	-	WS_25_LS	-	21.0	12.2	91.9	174	132	3900	500
080-065-200	✗	-	WS_25_LS	-	17.0	13.3	99.7	219	165	3600	500
080-065-250	✗	-	WS_35_LS	-	15.1	14.3	101.0	260	215	3600	500
080-065-315	✗	-	WS_35_LS	-	13.7	14.0	108.2	320	245	1900	500
080-065-315	✗	-	-	WS_60_LR	13.7	14.0	108.2	320	245	3000	500
100-080-160	✗	-	WS_25_LS	-	31.6	15.1	124.0	174	138	3600	500
100-080-200	✗	-	WS_35_LS	-	24.5	15.2	115.3	219	165	3600	500
100-080-250	✗	-	WS_35_LS	-	19.0	15.8	115.1	269	215	3600	500
100-080-315	✗	-	WS_35_LS	-	18.7	17.8	115.6	334	265	1900	500
100-080-315	✗	-	-	WS_60_LR	18.7	17.8	115.6	334	265	3000	500
100-080-400	✗	-	WS_55_LS	-	15.0	14.3	129.9	398	315	1900	500
125-100-160	✗	-	WS_35_LS	-	37.6	16.4	124.0	185	162	3600	500
125-100-200	✗	-	WS_35_LS	-	32.5	17.9	115.3	219	170	3600	500
125-100-250	✗	-	WS_35_LS	-	27.0	18.8	115.1	269	210	3600	500
125-100-315	✗	-	WS_35_LS	-	23.0	19.9	115.6	334	250	1900	500
125-100-315	✗	-	-	WS_60_LR	23.0	19.9	115.6	334	250	3000	500
125-100-400	✗	-	WS_55_LS	-	18.0	17.1	129.9	401	317	1900	500
150-125-200	✗	-	WS_35_LS	-	40.7	21.1	159.2	224	182	3600	500
150-125-250	✗	-	WS_35_LS	-	37.0	22.4	162.4	269	218	2000	500
150-125-315	✗	-	WS_55_LS	-	30.9	22.6	162.3	334	270	1900	500
150-125-400	✗	-	WS_55_LS	-	25.9	20.9	162.4	419	330	1800	500
150-125-510	-	✗	WA_65_LS	-	23.2	23	174.9	508	400	1800	500
200-150-200	✗	-	WA_35_LS	-	59.5	25.2	179.4	224	188	2100	500

Size	Pump type		Shaft unit		Impeller					Speed limit	
	ETN	ETNE	Bearing bracket LS (standard)	Bearing bracket LR (reinforced)	Impeller outlet width	Free passage diameter	Impeller inlet diameter	Nominal impeller di- ameter		Maximum	Minimum
								Maxi- mum	Mini- mum		
[mm]									[rpm]		
200-150-250	✗	-	WA_35_LS	-	48.8	23.0	191.0	269	220	1800	500
200-150-315	✗	-	WA_55_LS	-	39.7	26.9	191.5	334	264	1800	500
200-150-400	✗	-	WA_55_LS	-	33.0	23.8	191.4	419	330	1800	500
200-150-510	-	✗	WA_65_LS	-	30.2	22	196	508	404	1800	500
200-200-250	-	✗	WA_65_LS	-	62	37	190.1	260	215	1800	500
250-200-275	-	✗	WA_65_LS	-	72	38	213.6	280	253	1800	500
250-200-320	-	✗	WA_65_LS	-	57.6	24	213.5	325	256	1800	500
250-200-375	-	✗	WA_65_LS	-	48	25	212.5	373	324	1800	500
250-200-435	-	✗	WA_65_LS	-	40.6	26	218.9	433	364	1800	500
250-200-510	-	✗	WA_65_LS	-	35	26	221.6	508	400	1800	500
300-250-295	-	✗	WA_65_LS	-	88.1	45	251.6	322	258	1800	500
300-250-295.1	-	✗	WA_65_LS	-	90.5	45	229.5	322	258	1800	500
300-250-320	-	✗	WA_65_LS	-	81	45	251	327	270	1800	500
300-250-375	-	✗	WA_65_LS	-	67.7	31	248.3	373	301	1800	500
300-250-435	-	✗	WA_85_LS	-	56.4	25	250.1	433	354	1800	500
300-250-510	-	✗	WA_85_LS	-	47	31	255	508	424	1800	500
350-300-350	-	✗	WA_85_LS	-	102.5	52	293.9	348	313	1800	500
350-300-350.1	-	✗	WA_85_LS	-	105.3	52	269.9	345	285	1800	500
350-300-375	-	✗	WA_85_LS	-	94	52	292.2	383	311	1800	500
350-300-435	-	✗	WA_85_LS	-	76.7	35	285	434	350	1800	500
350-300-510	-	✗	WA_85_LS	-	65	35	287	508	465	1800	500

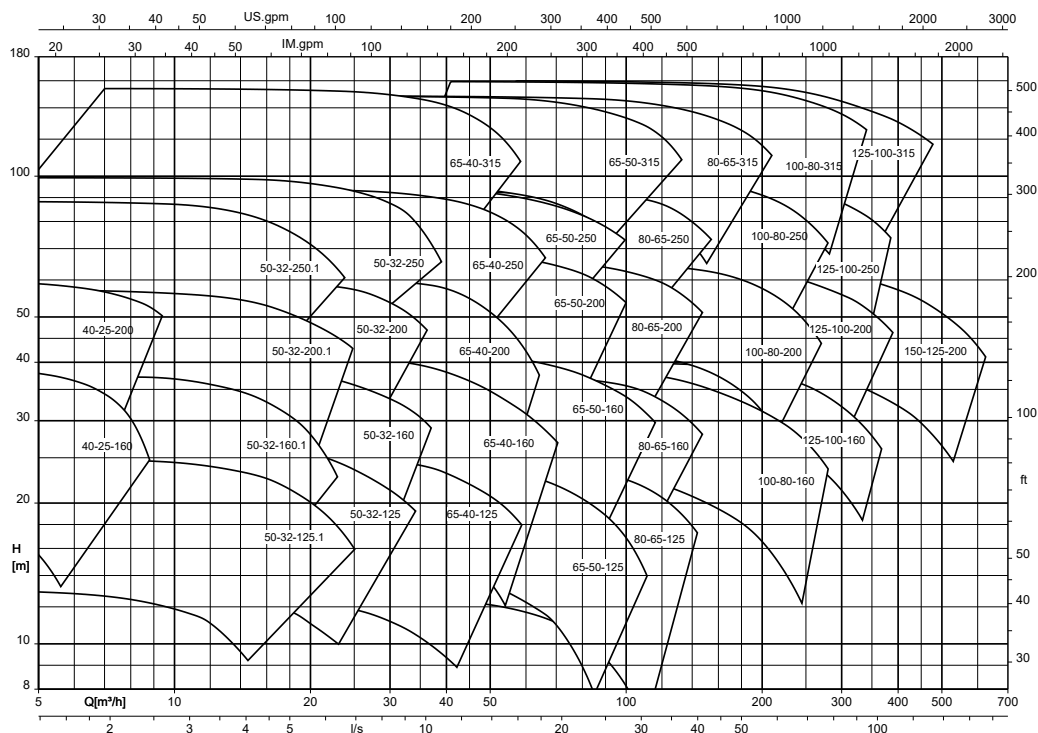
Table 24: Technical data (imperial units)

Size	Pump type		Shaft unit		Impeller					Speed limit	
	ETN	ETNE	Bearing bracket LS (standard)	Bearing bracket LR (reinforced)	Impeller outlet width	Free passage diameter	Impeller inlet diameter	Nominal impeller di- ameter		Maximum	Minimum
								Maxi- mum	Mini- mum		
[inch]										[rpm]	
040-025-160	✗	-	WS_25_LS	-	0.24	0.22	1.78	6.65	5.31	3600	500
040-025-200	✗	-	WS_25_LS	-	0.24	0.22	1.78	8.23	6.50	3600	500
050-032-125.1	✗	-	WS_25_LS	-	0.27	0.24	2.06	5.47	4.09	3600	500
050-032-160.1	✗	-	WS_25_LS	-	0.22	0.21	2.07	6.69	5.31	4400	500
050-032-200.1	✗	-	WS_25_LS	-	0.22	0.21	2.13	8.03	6.61	3800	500
050-032-250.1	✗	-	WS_25_LS	-	0.22	0.20	2.30	10.00	7.87	3600	500
050-032-125	✗	-	WS_25_LS	-	0.39	0.22	2.50	5.47	4.09	3600	500
050-032-160	✗	-	WS_25_LS	-	0.33	0.23	2.39	6.85	5.20	3600	500
050-032-200	✗	-	WS_25_LS	-	0.28	0.26	2.48	8.23	6.69	3700	500
050-032-250	✗	-	WS_25_LS	-	0.30	0.28	2.46	10.28	8.07	3600	500
065-040-125	✗	-	WS_25_LS	-	0.55	0.38	2.91	5.47	4.09	3600	500
065-040-160	✗	-	WS_25_LS	-	0.51	0.45	2.76	6.85	5.04	4400	500
065-040-200	✗	-	WS_25_LS	-	0.37	0.35	2.73	8.23	6.30	3700	500
065-040-250	✗	-	WS_25_LS	-	0.33	0.31	2.92	10.24	7.68	3600	500
065-040-315	✗	-	WS_35_LS	-	0.30	0.28	2.96	12.83	10.24	2300	500
065-040-315	✗	-	-	WS_50_LR	0.30	0.28	2.96	12.83	10.24	3000	500
065-050-125	✗	-	WS_25_LS	-	0.78	0.46	3.46	5.59	4.41	4500	500
065-050-160	✗	-	WS_25_LS	-	0.67	0.46	3.42	6.85	5.04	4400	500
065-050-200	✗	-	WS_25_LS	-	0.54	0.47	3.29	8.62	6.69	3600	500
065-050-250	✗	-	WS_25_LS	-	0.41	0.39	3.31	10.24	8.46	3600	500
065-050-315	✗	-	WS_35_LS	-	0.39	0.37	3.43	12.72	10.43	2400	500

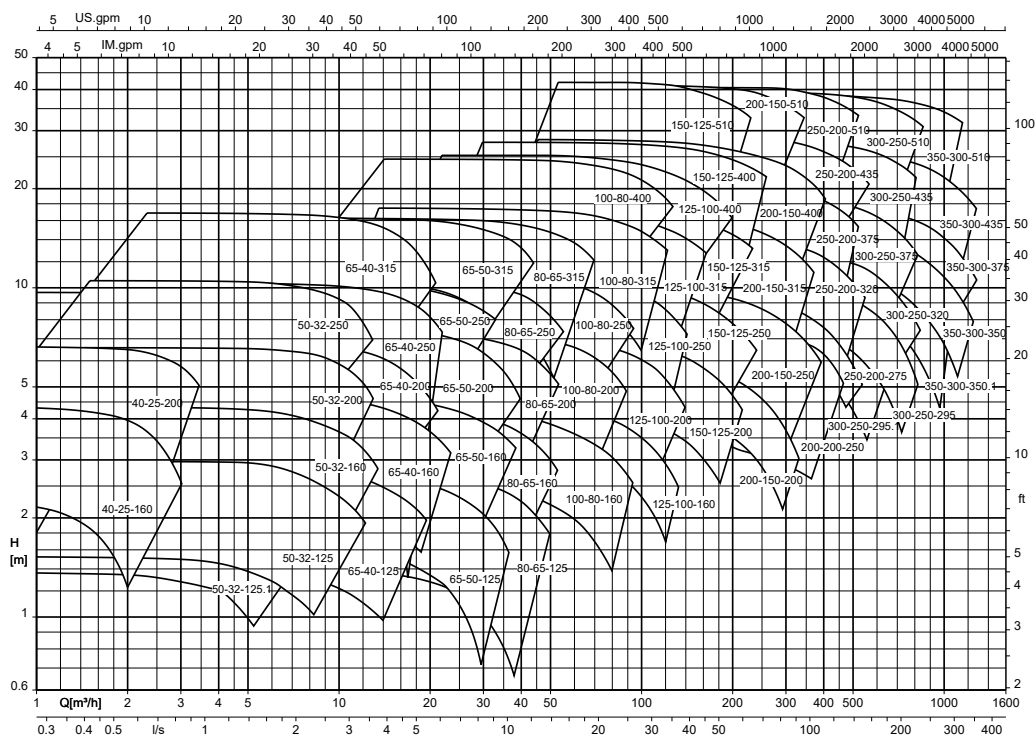
Size	Pump type		Shaft unit		Impeller					Speed limit	
	ETN	ETNE	Bearing bracket LS (standard)	Bearing bracket LR (reinforced)	Impeller outlet width	Free passage diameter	Impeller inlet diameter	Nominal impeller di- ameter		Maximum	Minimum
								Maxi- mum	Mini- mum		
[inch]								[rpm]			
065-050-315	✗	-	-	WS_50_LR	0.39	0.37	3.43	12.72	10.43	3000	500
080-065-125	✗	-	WS_25_LS	-	1.02	0.51	3.90	5.55	4.29	3900	500
080-065-160	✗	-	WS_25_LS	-	0.83	0.48	3.62	6.85	5.20	3900	500
080-065-200	✗	-	WS_25_LS	-	0.67	0.52	3.93	8.62	6.50	3600	500
080-065-250	✗	-	WS_35_LS	-	0.59	0.56	3.98	10.24	8.46	3600	500
080-065-315	✗	-	WS_35_LS	-	0.54	0.55	4.26	12.60	9.65	1900	500
080-065-315	✗	-	-	WS_60_LR	0.54	0.55	4.26	12.60	9.65	3000	500
100-080-160	✗	-	WS_25_LS	-	1.24	0.59	4.88	6.85	5.43	3600	500
100-080-200	✗	-	WS_35_LS	-	0.96	0.60	4.54	8.62	6.50	3600	500
100-080-250	✗	-	WS_35_LS	-	0.75	0.62	4.53	10.59	8.46	3600	500
100-080-315	✗	-	WS_35_LS	-	0.74	0.70	4.55	13.15	10.43	1900	500
100-080-315	✗	-	-	WS_60_LR	0.74	0.70	4.55	13.15	10.43	3000	500
100-080-400	✗	-	WS_55_LS	-	0.59	0.56	5.11	15.67	12.40	1900	500
125-100-160	✗	-	WS_35_LS	-	1.48	0.65	4.88	7.28	6.38	3600	500
125-100-200	✗	-	WS_35_LS	-	1.28	0.70	4.54	8.62	6.69	3600	500
125-100-250	✗	-	WS_35_LS	-	1.06	0.74	4.53	10.59	8.27	3600	500
125-100-315	✗	-	WS_35_LS	-	0.91	0.78	4.55	13.15	9.84	1900	500
125-100-315	✗	-	-	WS_60_LR	0.91	0.78	4.55	13.15	9.84	3000	500
125-100-400	✗	-	WS_55_LS	-	0.71	0.67	5.11	15.79	12.48	1900	500
150-125-200	✗	-	WS_35_LS	-	1.60	0.83	6.27	8.82	7.17	3600	500
150-125-250	✗	-	WS_35_LS	-	1.46	0.88	6.39	10.59	8.58	2000	500
150-125-315	✗	-	WS_55_LS	-	1.22	0.89	6.39	13.15	10.63	1900	500
150-125-400	✗	-	WS_55_LS	-	1.02	0.82	6.39	16.50	12.99	1800	500
150-125-510	-	✗	WA_65_LS	-	0.91	0.91	6.89	20.00	15.75	1800	500
200-150-200	✗	-	WA_35_LS	-	2.34	0.99	7.06	8.82	7.40	2100	500
200-150-250	✗	-	WA_35_LS	-	1.92	0.91	7.52	10.59	8.66	1800	500
200-150-315	✗	-	WA_55_LS	-	1.56	1.06	7.54	13.15	10.39	1800	500
200-150-400	✗	-	WA_55_LS	-	1.30	0.94	7.54	16.50	12.99	1800	500
200-150-510	-	✗	WA_65_LS	-	1.19	0.87	7.72	20.00	15.91	1800	500
200-200-250	-	✗	WA_65_LS	-	2.44	1.46	7.48	10.24	8.46	1800	500
250-200-275	-	✗	WA_65_LS	-	2.83	1.50	8.41	11.02	9.96	1800	500
250-200-320	-	✗	WA_65_LS	-	2.27	0.94	8.41	12.80	10.08	1800	500
250-200-375	-	✗	WA_65_LS	-	1.89	0.98	8.37	14.69	12.76	1800	500
250-200-435	-	✗	WA_65_LS	-	1.60	1.02	8.62	17.05	14.33	1800	500
250-200-510	-	✗	WA_65_LS	-	1.38	1.02	8.72	20.00	15.75	1800	500
300-250-295	-	✗	WA_65_LS	-	3.47	1.77	9.91	12.68	10.16	1800	500
300-250-295.1	-	✗	WA_65_LS	-	3.56	1.77	9.04	12.68	10.16	1800	500
300-250-320	-	✗	WA_65_LS	-	3.19	1.77	9.88	12.87	10.63	1800	500
300-250-375	-	✗	WA_65_LS	-	2.67	1.22	9.78	14.69	11.85	1800	500
300-250-435	-	✗	WA_85_LS	-	2.22	0.98	9.85	17.05	13.94	1800	500
300-250-510	-	✗	WA_85_LS	-	1.85	1.22	10.04	20.00	16.69	1800	500
350-300-350	-	✗	WA_85_LS	-	4.04	2.05	11.57	13.70	12.32	1800	500
350-300-350.1	-	✗	WA_85_LS	-	4.15	2.05	10.63	13.58	11.22	1800	500
350-300-375	-	✗	WA_85_LS	-	3.70	2.05	11.50	15.08	12.24	1800	500
350-300-435	-	✗	WA_85_LS	-	3.02	1.38	11.22	17.09	13.78	1800	500
350-300-510	-	✗	WA_85_LS	-	2.56	1.38	11.30	20.00	18.31	1800	500

Selection charts

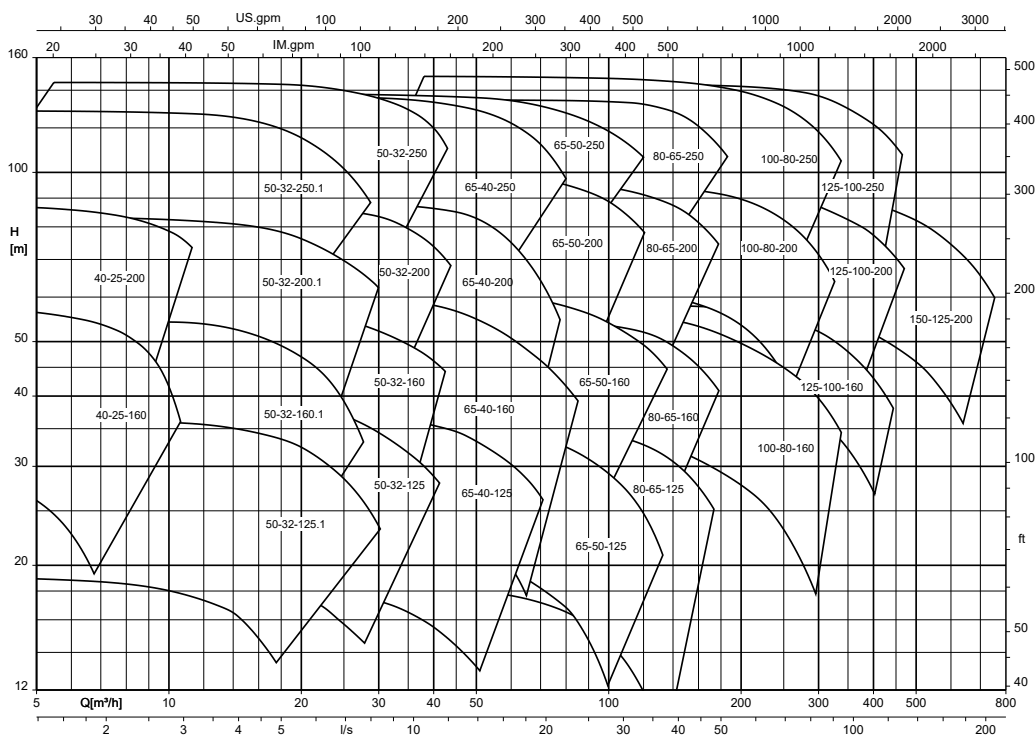
Etanorm (fixed speed version), $n = 2900$ rpm



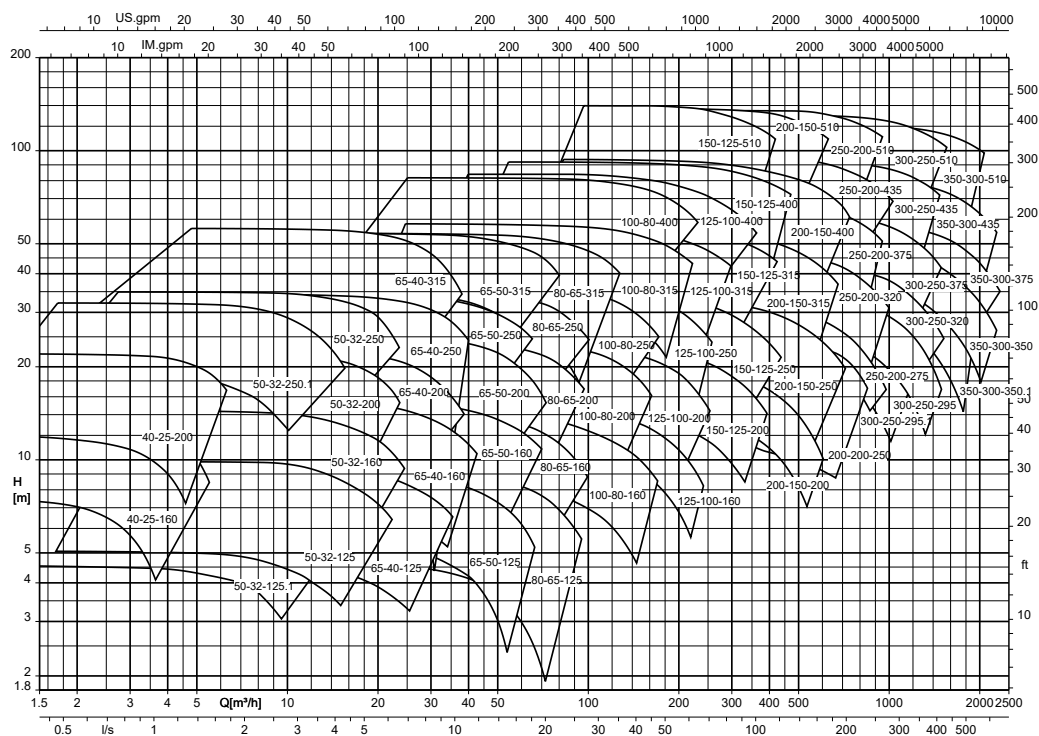
Etanorm (fixed speed version), n = 960 rpm



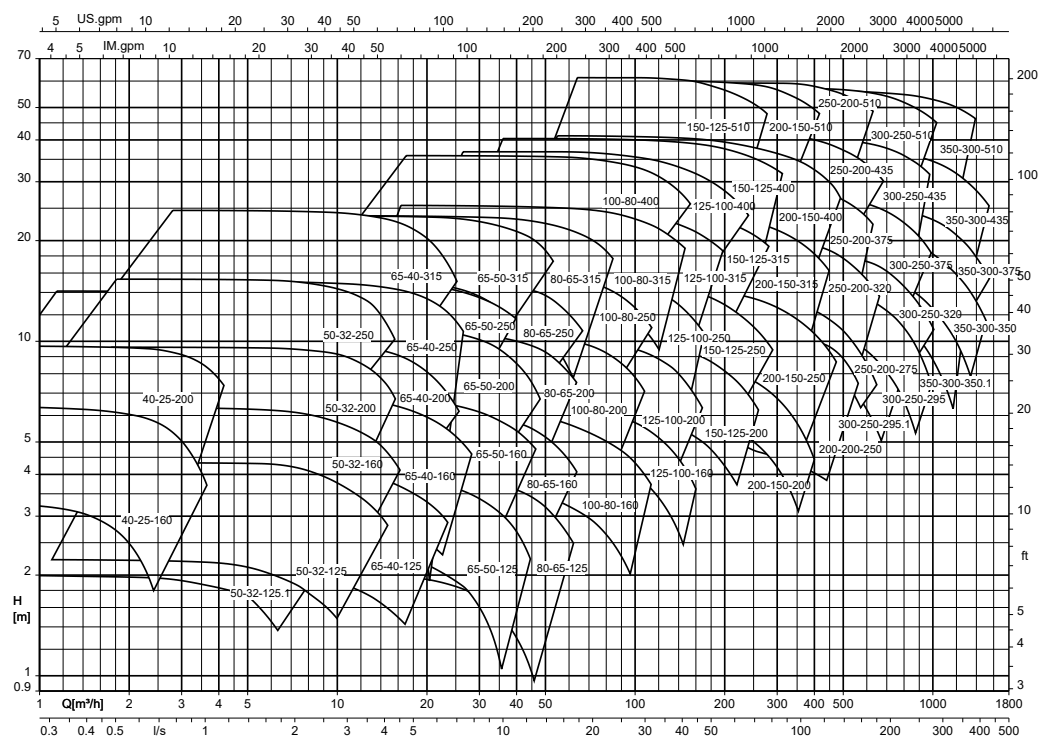
Etanorm (fixed speed version), n = 3500 rpm



Etanorm (fixed speed version), $n = 1750$ rpm



Etanorm (fixed speed version), $n = 1160$ rpm



Connections

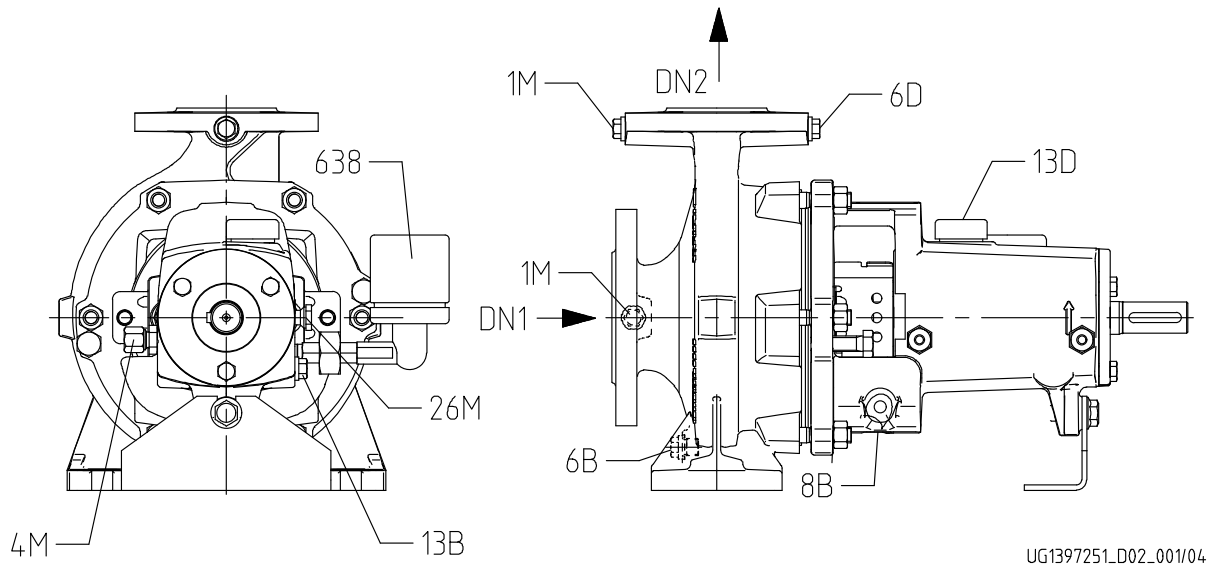


Fig. 4: Version with constant level oiler, with drilled hole for connecting measuring equipment, with connection for pressure gage

P1	Na – Gland packing with internal barrier fluid
P2	Nb – Gland packing without barrier fluid
A	Single mechanical seal, conical casing cover
IA	Single mechanical seal, conical casing cover with internal circulation (API Plan: 01)

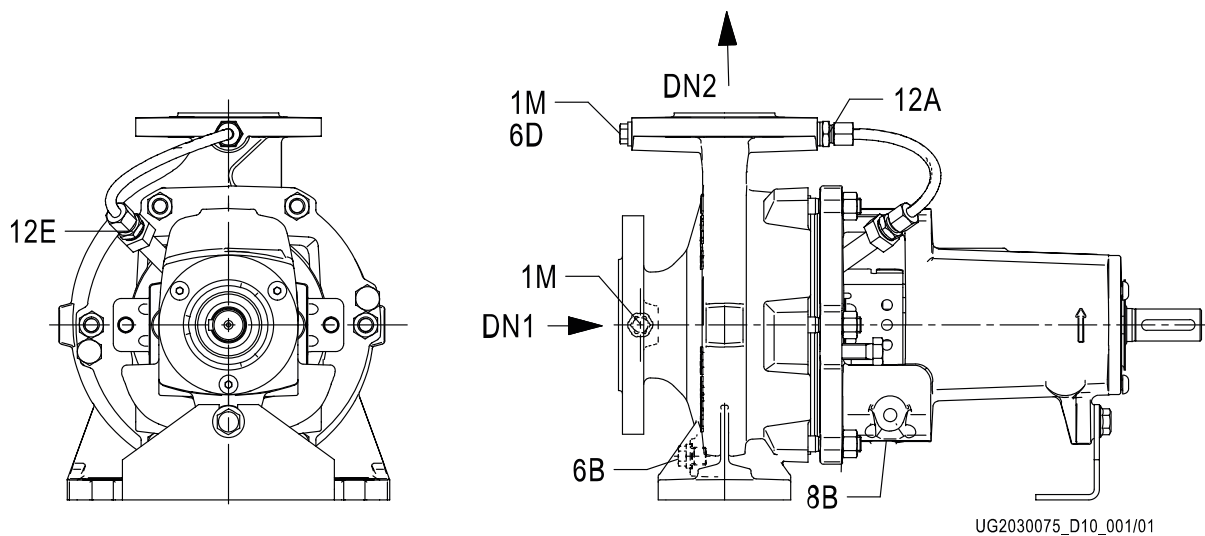


Fig. 5: Version with grease lubrication, no drilled hole for connecting measuring equipment, with connection for pressure gage

EA	External circulation, conical casing cover (API Plan: 11)
E	External circulation, cylindrical casing cover (API Plan: 11)

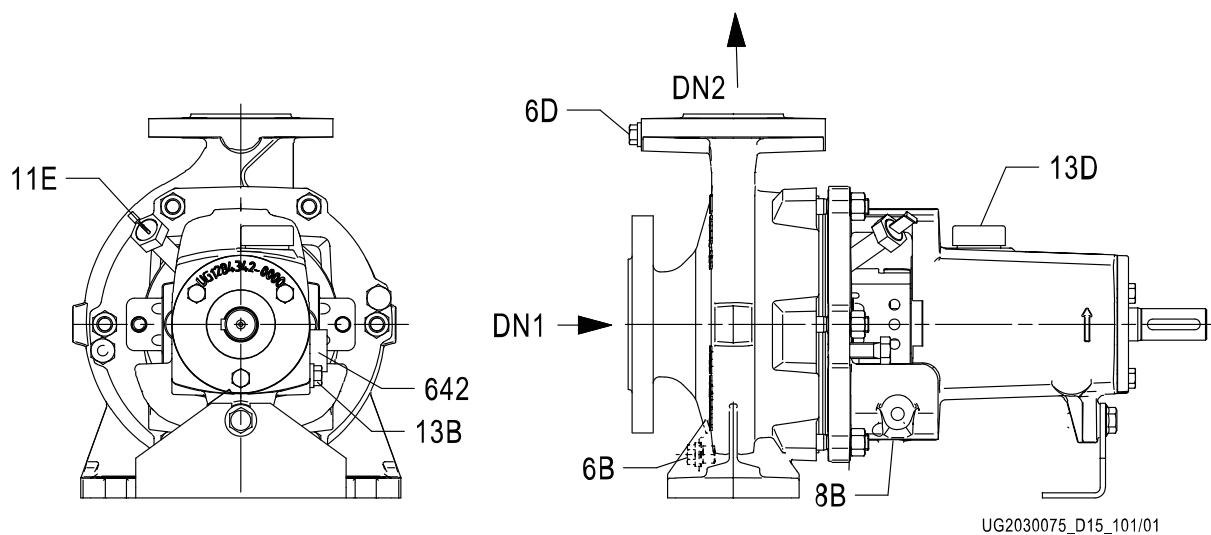


Fig. 6: Version with oil level sight glass, no drilled hole for connecting measuring equipment, no connection for pressure gage

FA	External flushing, conical casing cover (API Plan: 32)
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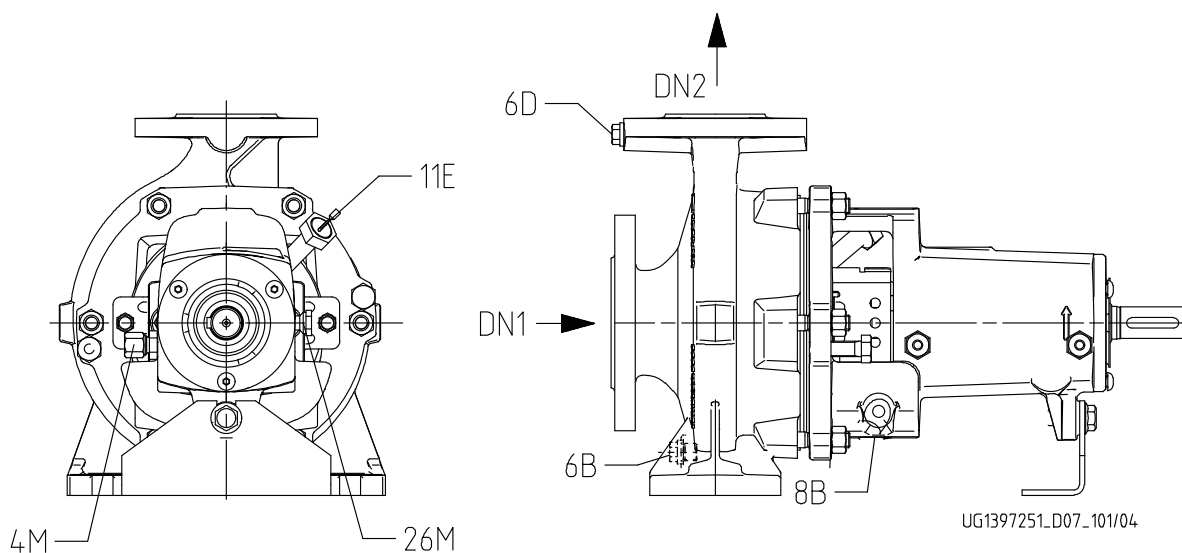


Fig. 7: Version with grease lubrication, with drilled hole for connecting measuring equipment, no connection for pressure gage

P4	VSH – Gland packing, external flushing liquid
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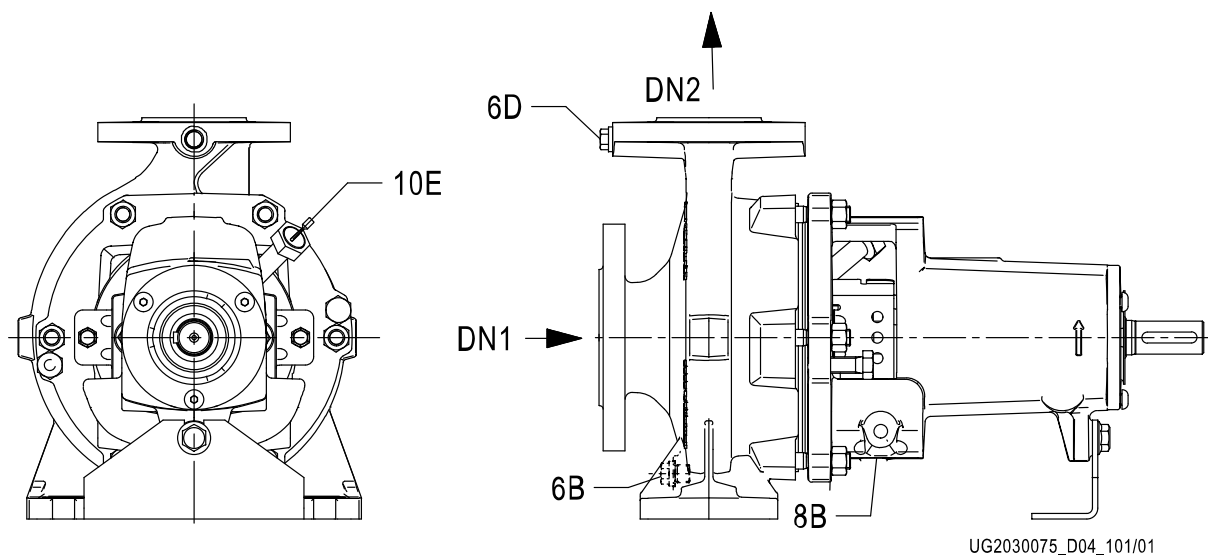


Fig. 8: Version with grease lubrication, no drilled hole for connecting measuring equipment, no connection for pressure gage

P3	Nc – Gland packing, external barrier fluid
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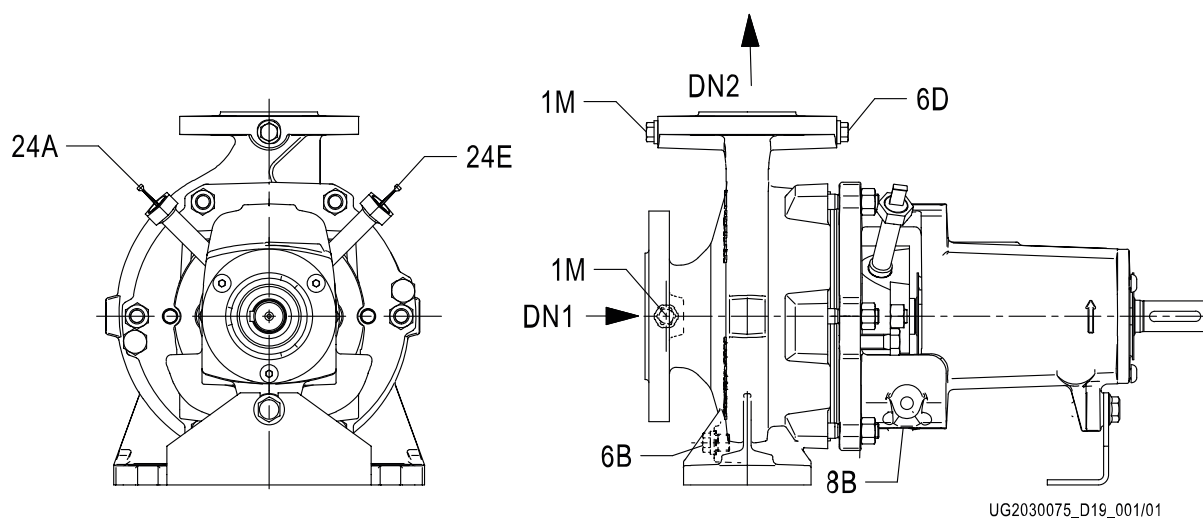


Fig. 9: Version with grease lubrication, no drilled hole for connecting measuring equipment, with connection for pressure gage

TI	Double mechanical seal in tandem arrangement with internal circulation (API Plan: 52 / 55)
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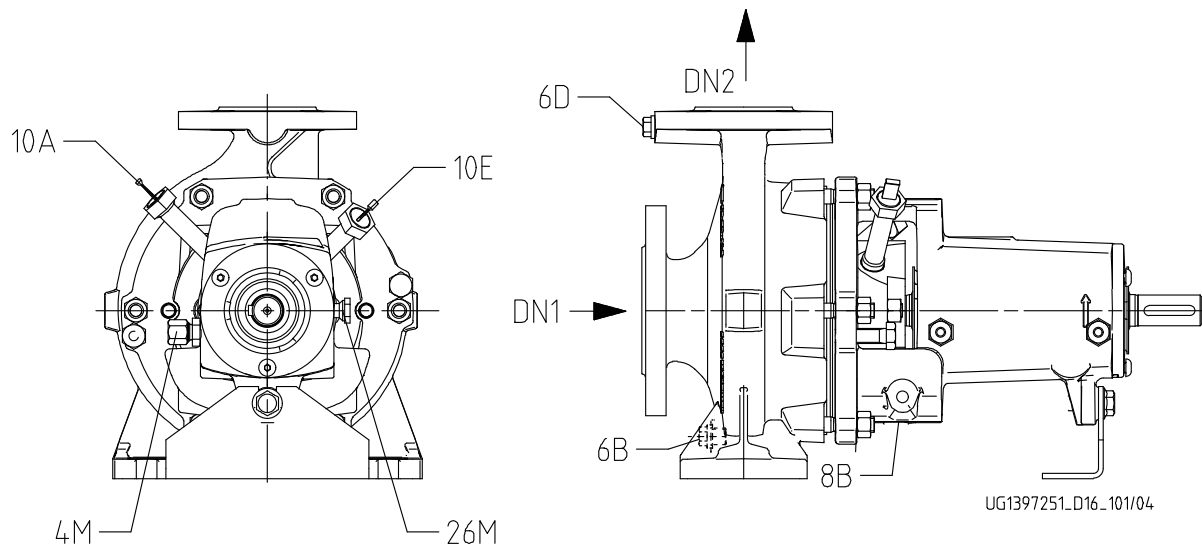


Fig. 10: Version with grease lubrication, with drilled hole for connecting measuring equipment, no connection for pressure gage

DB	Double mechanical seal in back-to-back arrangement (API Plan: 53A)
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Table 25: Connections

Connection * = Optional	Design	Configuration	Position
1M*	Pressure gage	On pump set with pressure sensor	DN ₂
1M*	Pressure gage	Drilled and closed or with pressure sensor	DN ₁
4M*	Temperature measurement	Drilled and closed	-
6B	Fluid drain	Drilled and closed	-
6D	Fluid priming and venting	Drilled and closed	DN ₂ , suction side
6D*	Fluid priming and venting	Drilled and closed	DN ₂ , drive end
8B	Leakage drain	Drilled and closed ⁴⁴⁾	-
10A*	Barrier fluid outlet (external)	Connection G 1/4 fitting, closed	-
10E*	Barrier fluid inlet (external)	Connection G 1/4 fitting, closed	-
11E*	Flushing liquid inlet	Connection G 1/4 fitting, closed	-
12A*	Circulation liquid outlet	Drilled and connected	-
12E*	Circulation liquid inlet	Drilled and connected	-
13B*	Oil drain	Drilled and closed	-
13D*	Oil filling and venting	Drilled and closed	-
24A*	Quench liquid outlet	Connection G 1/4 fitting, closed	-
24E*	Quench liquid inlet	Connection G 1/4 fitting, closed	-
26M*	Shock pulse measurement	Drilled and closed	-

Table 26: Connections

Size	Bearing bracket	Connection								
		1M.1/6D/ 1M.2/6B/6D	8B	10A/ 10E	11E	12A	12E	13B	13D	24A/ 24E
040-025-160	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
040-025-200	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-125.1	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-160.1	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-200.1	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-250.1	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-125	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-160	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4

⁴⁴ For bearing bracket LS only

Size	Bearing bracket	Connection								
		1M.1/6D/ 1M.2/6B/6D	8B	10A/ 10E	11E	12A	12E	13B	13D	24A/ 24E
050-032-200	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
050-032-250	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-125	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-160	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-200	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-250	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-315	35	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-040-315	50	G 1/4	-	G 1/4	G 1/4	G 1/4	G 1/4	G 3/8	DN 20	G 1/4
065-050-125	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-050-160	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-050-200	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-050-250	25	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-050-315	35	G 1/4	G 1/2	G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	DN 20	G 1/4
065-050-315	50	G 1/4	-	G 1/4	G 1/4	G 1/4	G 1/4	G 3/8	DN 20	G 1/4
080-065-125	25	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
080-065-160	25	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
080-065-200	25	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
080-065-250	35	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
080-065-315	35	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
080-065-315	60	G 3/8	-	G 1/4	G 1/4	G 3/8	G 1/4	G 3/8	DN 20	G 1/4
100-080-160	25	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
100-080-200	35	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
100-080-250	35	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
100-080-315	35	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
100-080-315	60	G 3/8	-	G 1/4	G 1/4	G 3/8	G 1/4	G 3/8	DN 20	G 1/4
100-080-400	55	G 3/8	G 1/2	G 1/4	G 1/4	G 3/8	G 1/4	G 1/4	DN 20	G 1/4
125-100-160	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
125-100-200	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
125-100-250	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
125-100-315	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
125-100-315	60	G 1/2	-	G 1/4	G 1/4	G 1/2	G 1/4	G 3/8	DN 20	G 1/4
125-100-400	55	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
150-125-200	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
150-125-250	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
150-125-315	55	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
150-125-400	55	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
150-125-510	65	G 1/2	G 1/2	G 1/4	-	G 1/2	-	G 3/8	DN 20	G 1/4
200-150-200	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
200-150-250	35	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
200-150-315	55	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
200-150-400	55	G 1/2	G 1/2	G 1/4	G 1/4	G 1/2	G 1/4	G 1/4	DN 20	G 1/4
200-150-510	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
200-200-250	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
250-200-275	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
250-200-320	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
250-200-375	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
250-200-435	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
250-200-510	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
300-250-295	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
300-250-295.1	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
300-250-320	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
300-250-375	65	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
300-250-435	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-

Size	Bearing bracket	Connection								
		1M.1/6D/ 1M.2/6B/6D	8B	10A/ 10E	11E	12A	12E	13B	13D	24A/ 24E
300-250-510	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
350-300-350	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
350-300-350.1	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
350-300-375	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
350-300-435	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-
350-300-510	85	G 1/2	G 1/2	G 1/4	-	G 1/2	G 1/4	G 3/8	DN 20	-

Flange design

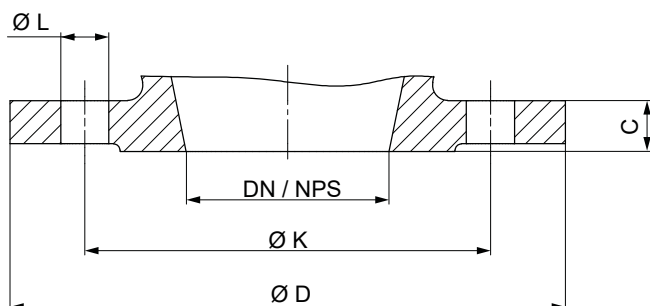


Fig. 11: Flange dimensions

Flange dimensions to EN 1092-1, EN 1092-3

Table 27: Flange dimensions (SI units)

Nominal size	Standard											
	EN 1092-3				EN 1092-1							
	Material variant of volute casing											
	B				C							
	PN 10				PN 10				PN 16			
	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L
	[mm]											
25	15	115	85	4 × Ø 14	-	-	-	-	19	115	85	4 × Ø 14
32	17	140	100	4 × Ø 18	-	-	-	-	19	140	100	4 × Ø 18
40	17	150	110	4 × Ø 18	-	-	-	-	19	150	110	4 × Ø 18
50	19	165	125	4 × Ø 18	-	-	-	-	19	165	125	4 × Ø 18
65	19	185	145	4 × Ø 18	-	-	-	-	19	185	145	4 × Ø 18
80 (DN ₁ ⁴⁵⁾)	21	229	160	8 × Ø 18	-	-	-	-	21	230	160	8 × Ø 18
80 (DN ₂ ⁴⁶⁾)	25	200	160	8 × Ø 18	-	-	-	-	21	200	160	8 × Ø 18
100	25	229	180	8 × Ø 18	-	-	-	-	21	230	180	8 × Ø 18
125	26	254	210	8 × Ø 18	-	-	-	-	23	255	210	8 × Ø 18
150	27	285	240	8 × Ø 22	-	-	-	-	23	285	240	8 × Ø 22
200 ⁴⁷⁾	30	343	295	8 × Ø 22	25	345	295	8 × Ø 22	-	-	-	-
200 ⁴⁸⁾	-	-	-	-	-	-	-	-	-	-	-	-
250	-	-	-	-	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	-	-	-	-	-	-
350	-	-	-	-	-	-	-	-	-	-	-	-

⁴⁵ Suction flange; suction line NPS 4 must be used.

⁴⁶ Discharge flange

⁴⁷ For pump type ETN

⁴⁸ For pump type ETNE

Flange dimensions to EN 1092-2
Table 28: Flange dimensions (SI units)

Nominal size	Standard											
	EN 1092-2											
	Material variant of volute casing											
	G								S			
	PN 10				PN 16				PN 16			
	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L
	[mm]											
25	-	-	-	-	15	115	85	4 × Ø 14	15	115	85	4 × Ø 14
32	-	-	-	-	17	140	100	4 × Ø 19	17	140	100	4 × Ø 19
40	-	-	-	-	17	150	110	4 × Ø 19	17	150	110	4 × Ø 19
50	-	-	-	-	19	165	125	4 × Ø 19	19	165	125	4 × Ø 19
65	-	-	-	-	19	185	145	4 × Ø 19	19	185	145	4 × Ø 19
80 (DN ₁ ⁴⁵⁾)	-	-	-	-	21	229	160	8 × Ø 19	21	229	160	8 × Ø 19
80 (DN ₂ ⁴⁶⁾)	-	-	-	-	25	200	160	8 × Ø 19	25	200	160	8 × Ø 19
100	-	-	-	-	25	229	180	8 × Ø 19	25	229	180	8 × Ø 19
125	-	-	-	-	26	254	210	8 × Ø 19	26	254	210	8 × Ø 19
150	-	-	-	-	27	285	240	8 × Ø 23	27	285	240	8 × Ø 23
200 ⁴⁷⁾	30	343	295	8 × Ø 23	-	-	-	-	30	343	295	12 × Ø 23
200 ⁴⁸⁾	-	345	295	8 × Ø 23	-	-	-	-	-	345	295	12 × Ø 23
250	-	405	350	12 × Ø 23	-	-	-	-	-	405	355	12 × Ø 28
300	-	485	400	12 × Ø 23	-	-	-	-	-	485	410	12 × Ø 28
350	-	535	460	16 × Ø 23	-	-	-	-	-	535	470	16 × Ø 28

Flange drilled to ASME B 16.1, Class 125, ASME B 16.5, Class 150
Table 29: Flange dimensions (SI units)

Nominal size	Standard					
	ASME B 16.1, Class 125, ASME B 16.5, Class 150					
	Material variant of volute casing					
	B, G, S			C		
	Ø D	Ø K	Number x Ø L	Ø D	Ø K	Number x Ø L
	[mm]					
25/ NPS 1	115	79	4 × Ø 15.7	115	79.2	4 × Ø 15.9
32/ NPS 1 1/4	140	89	4 × Ø 15.7	140	88.9	4 × Ø 15.9
40/ NPS 1 1/2	150	98	4 × Ø 15.7	150	98.6	4 × Ø 15.9
50/ NPS 2	165	121	4 × Ø 19.1	165	120.7	4 × Ø 19.1
65/ NPS 2 1/2	185	140	4 × Ø 19.1	185	139.7	4 × Ø 19.1
80/ NPS 3 (DN ₁ ⁴⁵⁾)	229	191	8 × Ø 19.1	230	190.5	8 × Ø 19.1
80/ NPS 3 (DN ₂ ⁴⁶⁾)	200	152	4 × Ø 19.1	200	152.4	4 × Ø 19.1
100/ NPS 4	229	191	8 × Ø 19.1	230	190.5	8 × Ø 19.1
125/ NPS 5	254	216	8 × Ø 22.4	255	215.9	8 × Ø 22.2
150/ NPS 6	285	241	8 × Ø 22.4	285	241.3	8 × Ø 22.2
200/ NPS 8	345	299	8 × Ø 22.4	345	298.5	8 × Ø 22.2
250/ NPS 10	405	362	12 × Ø 25.4	-	-	-
300/ NPS 12	485	432	12 × Ø 25.4	-	-	-
350/ NPS 14	535	476	12 × Ø 28.6	-	-	-

Flange dimensions to EN 1092-1, EN 1092-3
Table 30: Flange dimensions (imperial units)

Nominal size	Standard											
	EN 1092-3				EN 1092-1							
	Material variant of volute casing											
	B				C							
	PN 10				PN 10				PN 16			
	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L
	[inch]											
25	0.59	4.53	3.35	4 × Ø 0.55	-	-	-	-	0.75	4.53	3.35	4 × Ø 0.55
32	0.67	5.51	3.94	4 × Ø 0.71	-	-	-	-	0.75	5.51	3.94	4 × Ø 0.71
40	0.67	5.91	4.33	4 × Ø 0.71	-	-	-	-	0.75	5.91	4.33	4 × Ø 0.71
50	0.75	6.50	4.92	4 × Ø 0.71	-	-	-	-	0.75	6.50	4.92	4 × Ø 0.71
65	0.75	7.28	5.71	4 × Ø 0.71	-	-	-	-	0.75	7.28	5.71	4 × Ø 0.71
80 (DN ₁ ⁴⁹⁾)	0.83	9.02	6.30	8 × Ø 0.71	-	-	-	-	0.83	9.06	6.30	8 × Ø 0.71
80 (DN ₂ ⁵⁰⁾)	0.98	7.87	6.30	8 × Ø 0.71	-	-	-	-	0.83	7.87	6.30	8 × Ø 0.71
100	0.98	9.02	7.09	8 × Ø 0.71	-	-	-	-	0.83	9.06	7.09	8 × Ø 0.71
125	1.02	10.00	8.27	8 × Ø 0.71	-	-	-	-	0.91	10.04	8.27	8 × Ø 0.71
150	1.06	11.22	9.45	8 × Ø 0.87	-	-	-	-	0.91	11.22	9.45	8 × Ø 0.87
200 ⁴⁷⁾	1.18	13.50	11.61	8 × Ø 0.87	0.98	13.58	11.61	8 × Ø 0.87	-	-	-	-
200 ⁴⁸⁾	-	-	-	-	-	-	-	-	-	-	-	-
250	-	-	-	-	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	-	-	-	-	-	-
350	-	-	-	-	-	-	-	-	-	-	-	-

Flange dimensions to EN 1092-2
Table 31: Flange dimensions (imperial units)

Nominal size	Standard											
	EN 1092-2											
	Material variant of volute casing											
	G								S			
	PN 10				PN 16				PN 16			
	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L	C	Ø D	Ø K	Number x Ø L
	[inch]											
25	-	-	-	-	0.59	4.53	3.35	4 × Ø 0.55	0.59	4.53	3.35	4 × Ø 0.55
32	-	-	-	-	0.67	5.51	3.94	4 × Ø 0.75	0.67	5.51	3.94	4 × Ø 0.75
40	-	-	-	-	0.67	5.91	4.33	4 × Ø 0.75	0.67	5.91	4.33	4 × Ø 0.75
50	-	-	-	-	0.75	6.50	4.92	4 × Ø 0.75	0.75	6.50	4.92	4 × Ø 0.75
65	-	-	-	-	0.75	7.28	5.71	4 × Ø 0.75	0.75	7.28	5.71	4 × Ø 0.75
80 (DN ₁ ⁴⁹⁾	-	-	-	-	0.83	9.02	6.30	8 × Ø 0.75	0.83	9.02	6.30	8 × Ø 0.75
80 (DN ₂ ⁵⁰⁾	-	-	-	-	0.98	7.87	6.30	8 × Ø 0.75	0.98	7.87	6.30	8 × Ø 0.75
100	-	-	-	-	0.98	9.02	7.09	8 × Ø 0.75	0.98	9.02	7.09	8 × Ø 0.75
125	-	-	-	-	1.02	10.00	8.27	8 × Ø 0.75	1.02	10.00	8.27	8 × Ø 0.75
150	-	-	-	-	1.06	11.22	9.45	8 × Ø 0.91	1.06	11.22	9.45	8 × Ø 0.91
200 ⁴⁷⁾	1.18	13.50	11.61	8 × Ø 0.91	-	-	-	-	1.18	13.50	11.61	12 × Ø 0.91
200 ⁴⁸⁾	-	13.58	11.61	8 × Ø 0.91	-	-	-	-	-	13.58	11.61	12 × Ø 0.91
250	-	15.94	13.78	12 × Ø 0.91	-	-	-	-	-	15.94	13.98	12 × Ø 1.1
300	-	19.09	15.75	12 × Ø 0.91	-	-	-	-	-	19.09	16.14	12 × Ø 1.1
350	-	21.06	18.11	16 × Ø 0.91	-	-	-	-	-	21.06	18.50	16 × Ø 1.1

⁴⁹ Suction flange; suction line NPS 4 must be used.

⁵⁰ Discharge flange

Flange drilled to ASME B 16.1, Class 125, ASME B 16.5, Class 150
Table 32: Flange dimensions (imperial units)

Nominal size	Standard					
	ASME B 16.1, Class 125, ASME B 16.5, Class 150					
	Material variant of volute casing					
	B, G, S			C		
	Ø D	Ø K	Number x Ø L	Ø D	Ø K	Number x Ø L
	[inch]					
25/ NPS 1	4.53	3.11	4 × Ø 5/8	4.53	3.12	4 × Ø 5/8
32/ NPS 1 1/4	5.51	3.50	4 × Ø 5/8	5.51	3.50	4 × Ø 5/8
40/ NPS 1 1/2	5.91	3.86	4 × Ø 5/8	5.91	3.88	4 × Ø 5/8
50/ NPS 2	6.50	4.76	4 × Ø 3/4	6.50	4.75	4 × Ø 3/4
65/ NPS 2 1/2	7.28	5.51	4 × Ø 3/4	7.28	5.50	4 × Ø 3/4
80/ NPS 3 (DN ₁ ⁴⁹⁾)	9.02	7.52	8 × Ø 3/4	9.06	7.50	8 × Ø 3/4
80/ NPS 3 (DN ₂ ⁵⁰⁾)	7.87	5.98	4 × Ø 3/4	7.87	6.00	4 × Ø 3/4
100/ NPS 4	9.02	7.52	8 × Ø 3/4	9.06	7.50	8 × Ø 3/4
125/ NPS 5	10.00	8.50	8 × Ø 7/8	10.04	8.50	8 × Ø 7/8
150/ NPS 6	11.22	9.49	8 × Ø 7/8	11.22	9.50	8 × Ø 7/8
200/ NPS 8	13.58	11.77	8 × Ø 7/8	13.58	11.75	8 × Ø 7/8
250/ NPS 10	15.94	14.25	12 × Ø 1	-	-	-
300/ NPS 12	19.09	17.01	12 × Ø 1	-	-	-
350/ NPS 14	21.06	18.74	12 × Ø 1 1/8	-	-	-

Table 33: Flange design by materials

Material variant	Standard	Nominal size	Pressure class
GG, GB, GC	EN 1092-2	DN 25 - DN 150	PN 16
GG, GB, GC	EN 1092-2	DN 200 - DN 350	PN 10
GG, GB, GC	Drilled to ASME B16.1 ⁵¹⁾	DN 25 - DN 350	Class 125 ⁵²⁾
SG, SB, SC	EN 1092-2	DN 25 - DN 350	PN 16
SG, SB, SC	Drilled to ASME B16.1 ⁵¹⁾	DN 25 - DN 200	Class 125 ⁵²⁾
SG, SB, SC ⁵³⁾	Drilled to ASME B16.5	DN125 - DN350	Class 150
BB	EN 1092-3	DN 25 - DN 200	PN 10
BB	Drilled to ASME B16.1 ⁵¹⁾	DN 25 - DN 200	Class 125 ⁵⁴⁾
CC	EN 1092-1	DN 25 - DN 150	PN 16
CC	EN 1092-1	DN 200	PN 10
CC	Drilled to ASME B16.5 ⁵¹⁾	DN 25 - DN 200	Class 150

Scope of supply

Depending on the model, the following items are included in the scope of supply:

- Pump
- Baseplate
- Coupling
- Coupling guard
- Drive
- Supply system for double mechanical seal

⁵¹⁾ Suction-side DN 80 machined like DN 100

⁵²⁾ Nozzle drilled to Class 125 with pressure class PN 16

⁵³⁾ For pump type ETNE

⁵⁴⁾ Nozzle drilled to Class 125 with pressure class PN 10

Recommended spare parts stock

Table 34: Quantity of spare parts for recommended spare parts stock for commissioning

Part No.	Description	Number of pumps									
		1	2	3	4	5	6	7	8	9	10 and more
433	Mechanical seal	1	1	1	2	2	2	2	3	3	25 %
433.01/.02 ⁵⁵⁾	Mechanical seal ⁵⁶⁾	1	1	1	2	2	2	2	3	3	25 %
400.10	Gasket	2	4	6	8	8	9	9	12	12	150 %
400.75	Gasket	2	4	6	8	8	9	9	12	12	150 %
400.15 ⁵⁵⁾	Gasket ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %
411.10 ⁵⁷⁾	Gasket	2	4	6	8	8	9	9	12	12	150 %
411.15 ⁵⁵⁾	Joint ring ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %
412.15 ⁵⁵⁾	O-ring ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %

Table 35: Quantity of spare parts for recommended spare parts stock for 2 years' operation to DIN 24296

Part No.	Description	Number of pumps									
		1	2	3	4	5	6	7	8	9	10 and more
210	Shaft	1	1	1	1	2	2	2	2	2	20 %
230	Impeller	1	1	1	1	2	2	2	2	2	20 %
321.01/.02	Rolling element bearing (set)	1	1	1	2	2	2	2	3	3	25 %
433	Mechanical seal	1	1	1	2	2	2	2	3	3	25 %
433.01/.02 ⁵⁵⁾	Mechanical seal ⁵⁶⁾	1	1	1	2	2	2	2	3	3	25 %
502.01/.02	Casing wear ring ⁵⁸⁾ (set)	1	2	2	2	3	3	3	4	4	50 %
523	Shaft sleeve	1	2	2	2	3	3	3	4	4	50 %
524	Shaft protecting sleeve	1	2	2	2	3	3	3	4	4	50 %
461	Gland packing (set)	2	4	4	6	6	6	6	8	8	100 %
458	Lantern ring ⁵⁸⁾	2	4	4	6	6	6	8	8	8	100 %
400.10	Gasket	2	4	6	8	8	9	9	12	12	150 %
400.15 ⁵⁵⁾	Gasket ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %
400.75	Gasket	2	4	6	8	8	9	9	12	12	150 %
411.10 ⁵⁷⁾	Gasket	2	4	6	8	8	9	9	12	12	150 %
411.15 ⁵⁵⁾	Joint ring ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %
412.15 ⁵⁵⁾	O-ring ⁵⁶⁾	2	4	6	8	8	9	9	12	12	150 %

⁵⁵⁾ For pump type ETN

⁵⁶⁾ For double mechanical seal

⁵⁷⁾ For pump type ETNE

⁵⁸⁾ If fitted

General assembly drawings

Version with standardized mechanical seal and bolted casing cover

Table 36: This view applies to the following pump sizes:

040-025-200	050-032-200	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-250	200-150-250
.1		050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-315	200-150-315
050-032-250.			065-040-315	065-050-315	080-065-315	100-80-400	125-100-400	150-125-400	200-150-400
1									

[Supplied in packaging units only

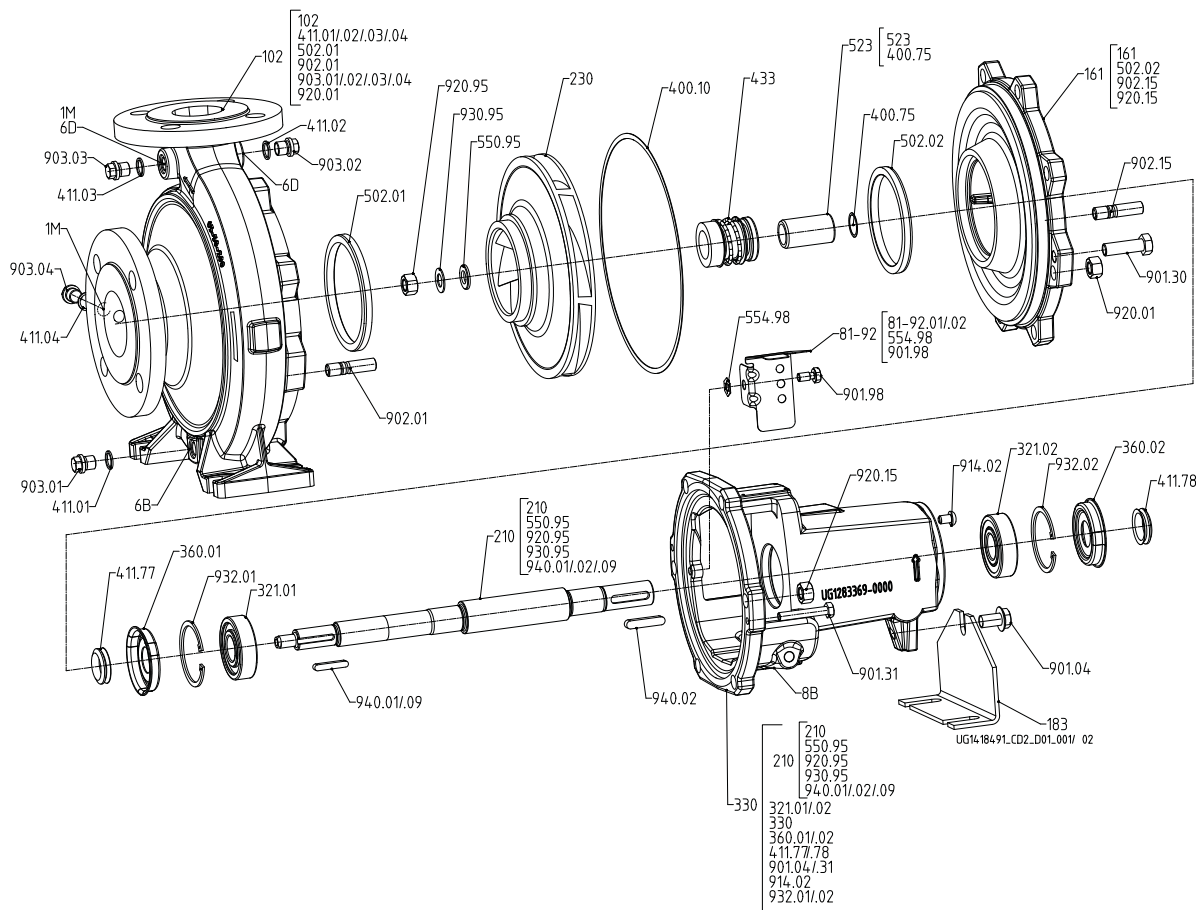


Fig. 12: Version with standardized mechanical seal and bolted casing cover

Table 37: List of components

Part No.	Description	Part No.	Description
102	Volute casing	523	Shaft sleeve
161	Casing cover	550.95 ⁵⁹⁾	Disc
183	Support foot	554.98	Lock washer
210	Shaft	81-92.01/.02	Cover plate
230	Impeller	901.04/.30/.31/.98	Hexagon head bolt
321.01/.02	Deep groove ball bearing	902.01/.15	Stud
330	Bearing bracket	903.01/.02/.03/.04	Screw plug
360.01/.02	Bearing cover	914.02	Round-head screw
400.10/.75	Gasket	920.01/.15/.95	Hexagon nut
411.01/.02/.03/.04	Joint ring	930.95	Spring washer

⁵⁹⁾ For shaft unit 25 only

Part No.	Description	Part No.	Description
411.77/.78	Axial seal ring	932.01/.02	Circlip
433	Mechanical seal	940.01/.02/.09 ⁶⁰⁾	Key
502.01/.02	Casing wear ring ⁶¹⁾		

Table 38: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

⁶⁰⁾ For shaft units 55, 60 and 60.1 only

⁶¹⁾ Optional for casing material C

Version with standardized mechanical seal and bolted casing cover

This view applies to the following pump sizes:

150-125-510	200-150-510	250-200-375	300-250-375	350-300-350
		250-200-435	300-250-435	350-300-350.1
		250-200-510	300-250-510	350-300-375
				350-300-435
				350-300-510

[Supplied in packaging units only

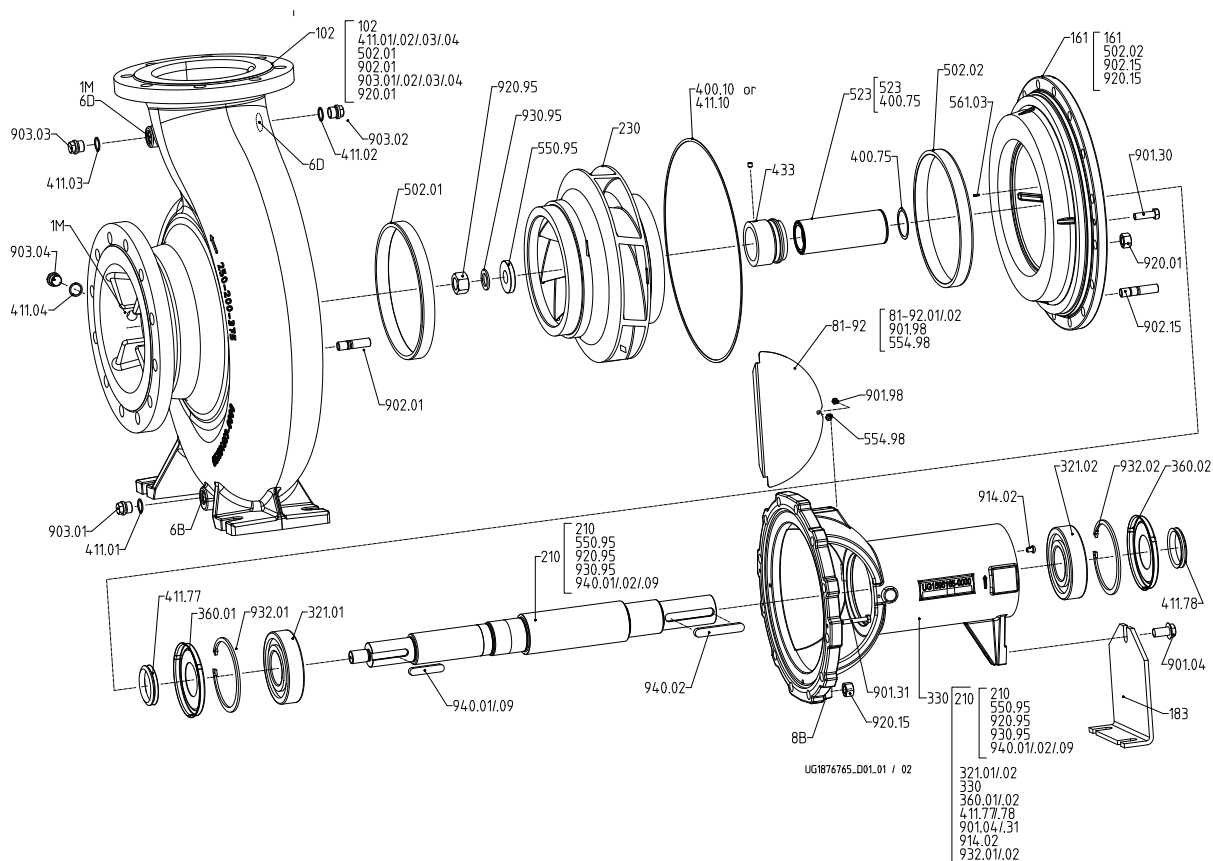


Fig. 13: Version with standardized mechanical seal and bolted casing cover

Table 39: List of components

Part No.	Description	Part No.	Description
102	Volute casing	523	Shaft sleeve
161	Casing cover	550.95	Disc
183	Support foot	554.98	Lock washer
210	Shaft	561.03	Grooved pin
230	Impeller	81-92.01/.02	Cover plate
321.01/.02	Deep groove ball bearing	901.04/.30/.31/.98	Hexagon head bolt
330	Bearing bracket	902.01/.15	Stud
360.01/.02	Bearing cover	903.01/.02/.03/.04	Screw plug
400.10/.75	Gasket	914.02	Round-head screw
411.01/.02/.03/.04/.10	Joint ring	920.01/.15/.95	Hexagon nut
411.77/.78	Axial seal ring	930.95	Spring washer
433	Mechanical seal	932.01/.02	Circlip
502.01/.02	Casing wear ring	940.01/.02/.09	Key

Table 40: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

Version with standardized mechanical seal and clamped casing cover

Table 41: This view applies to the following pump sizes:

040-025-160 050-032-125.1 050-032-125 065-040-125 065-050-125 080-065-125 100-80-160 125-100-160 150-125-200 200-150-200
 050-032-160. 050-032-160 065-040-160 065-050-160 080-065-160 100-80-200 125-100-200
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[Supplied in packaging units only

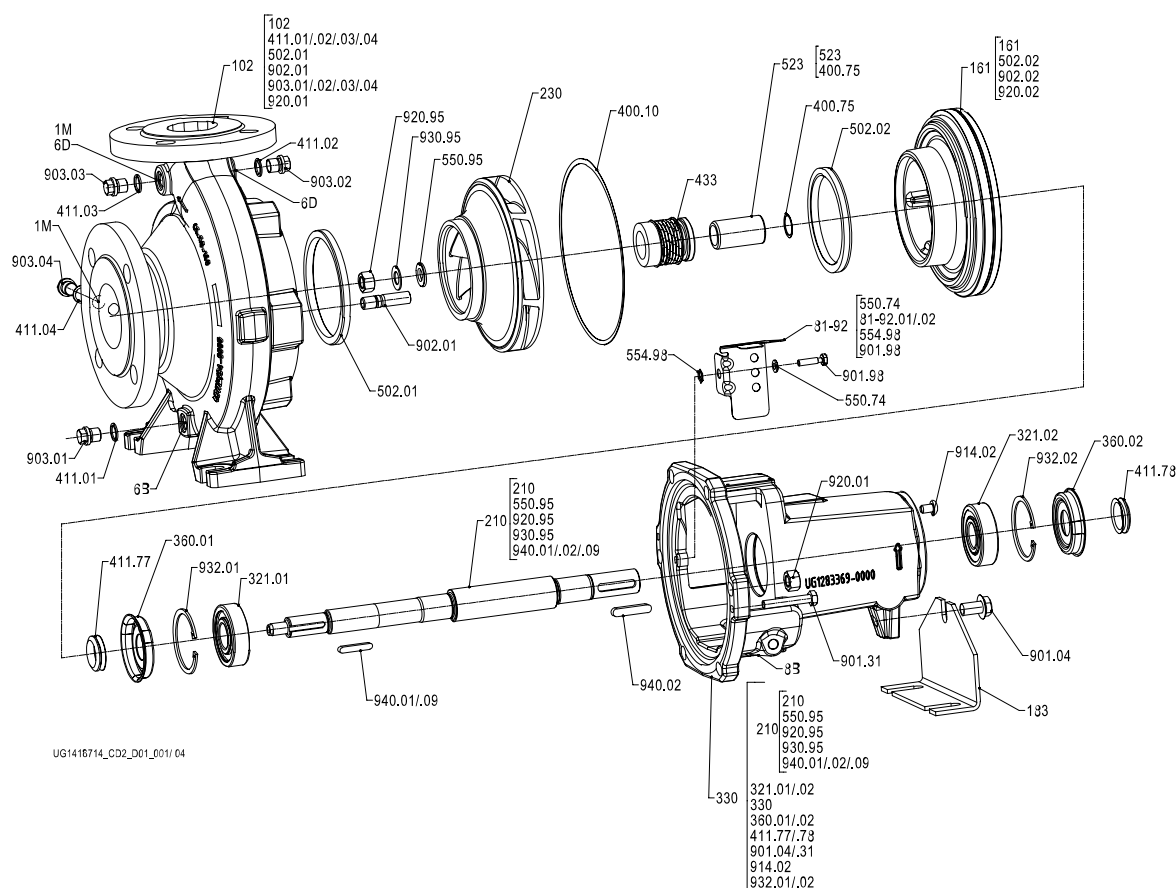


Fig. 14: Version with standardized mechanical seal and clamped casing cover

Table 42: List of components

Part No.	Description	Part No.	Description
102	Volute casing	523	Shaft sleeve
161	Casing cover	550.74/.95 ⁶²⁾	Disc
183	Support foot	554.98	Lock washer
210	Shaft	81-92.01/.02	Cover plate
230	Impeller	901.04/.31/.98	Hexagon head bolt
321.01/.02	Deep groove ball bearing	902.01	Stud
330	Bearing bracket	903.01/.02/.03/.04	Screw plug
360.01/.02	Bearing cover	914.02	Round-head screw
400.10/.75	Gasket	920.01/.95	Hexagon nut
411.01/.02/.03/.04	Joint ring	930.95	Spring washer
411.77/.78	Axial seal ring	932.01/.02	Circlip
433	Mechanical seal	940.01/.02/.09 ⁶³⁾	Key
502.01/.02 ⁶⁴⁾	Casing wear ring ⁶⁵⁾		

⁶² For shaft unit 25 only

⁶³ For shaft units 55, 60 and 60.1 only

⁶⁴ Not on sizes 040-025-160, 050-032-125.1, 050-032-160.1, 050-032-125, 065-040-125

⁶⁵ Optional for casing material C

Table 43: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

Version with standardized mechanical seal and clamped casing cover
Table 44: This view applies to the following pump sizes:

200-200-250	250-200-275	300-250-295
	250-200-320	300-250-295.1
		300-250-320

[Supplied in packaging units only

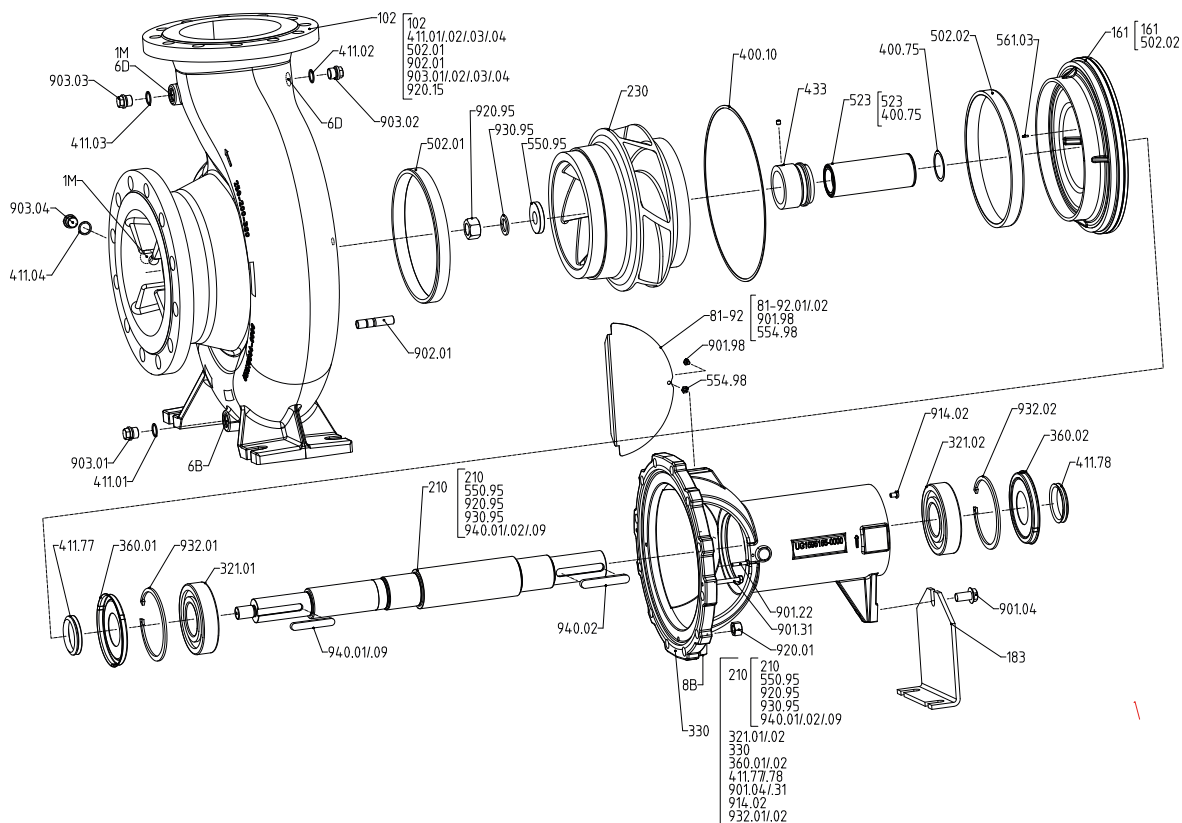

Fig. 15: Version with standardized mechanical seal and clamped casing cover

Table 45: List of components

Part No.	Description	Part No.	Description
102	Volute casing	523	Shaft sleeve
161	Casing cover	550.95	Disc
183	Support foot	554.98	Lock washer
210	Shaft	561.03	Grooved pin
230	Impeller	81-92.01/.02	Cover plate
321.01/.02	Deep groove ball bearing	901.04/.22/.31/.98	Hexagon head bolt
330	Bearing bracket	902.01	Stud
360.01/.02	Bearing cover	903.01/.02/.03/.04	Screw plug
400.10/.75	Gasket	914.02	Round-head screw
411.01/.02/.03/.04	Joint ring	920.01/.95	Hexagon nut
411.77/.78	Axial seal ring	930.95	Spring washer
433	Mechanical seal	932.01/.02	Circlip
502.01/.02	Casing wear ring	940.01/.02/.09	Key

Table 46: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

Version with gland packing and bolted casing cover

Table 47: This view applies to the following pump sizes:

040-025-200	050-032-200	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-250	200-150-250
.1		050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-315	200-150-315
1			065-040-315	065-050-315	080-065-315	100-80-400	125-100-400	150-125-400	200-150-400

[Supplied in packaging units only

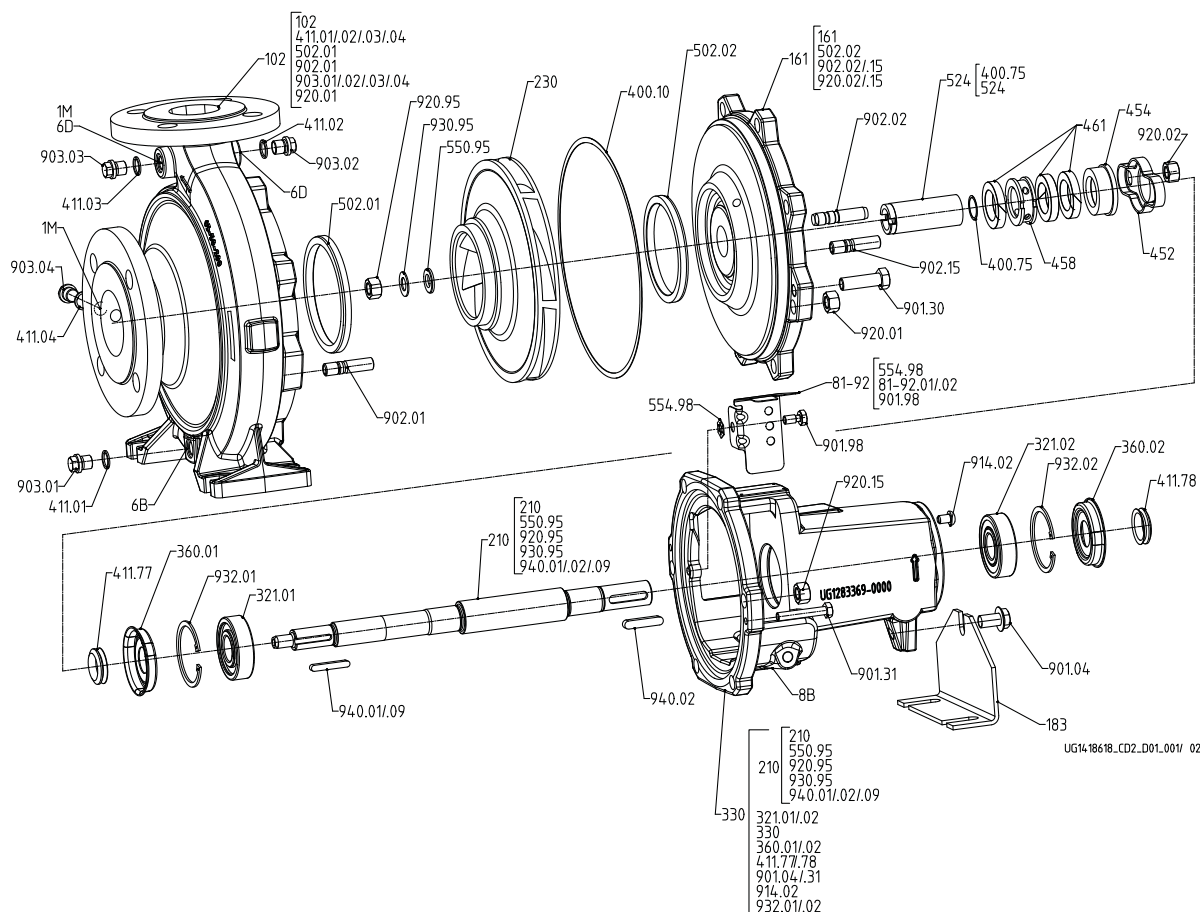


Fig. 16: Version with gland packing and bolted casing cover

Table 48: List of components

Part No.	Description	Part No.	Description
102	Volute casing	461	Gland packing
161	Casing cover	502.01/.02	Casing wear ring ⁶⁶⁾
183	Support foot	524	Shaft protecting sleeve
210	Shaft	550.95 ⁶⁷⁾	Disc
230	Impeller	554.98	Lock washer
321.01/.02	Deep groove ball bearing	81-92.01/.02	Cover plate
330	Bearing bracket	901.04/.30/.31/.98	Hexagon head bolt
360.01/.02	Bearing cover	902.01/.02/.15	Stud
400.10/.75	Gasket	903.01/.02/.03/.04	Screw plug
411.01/.02/.03/.04	Joint ring	914.02	Round-head screw
411.77/.78	Axial seal ring	920.01/.02/.15/.95	Hexagon nut

⁶⁶ Optional for casing material C

⁶⁷ For shaft unit 25 only

Part No.	Description	Part No.	Description
452	Gland	930.95	Spring washer
454	Stuffing box ring	932.01/.02	Circlip
458	Lantern ring	940.01/.02/.09 ⁶⁸⁾	Key

Table 49: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

⁶⁸ For shaft units 55, 60 and 60.1 only

Version with gland packing and bolted casing cover

Table 50: This view applies to the following pump sizes:

150-125-510	200-150-510	250-200-375	300-250-375	350-300-350
		250-200-435	300-250-435	350-300-350.1
		250-200-510	300-250-510	350-300-375
				350-300-435
				350-300-510

[Supplied in packaging units only

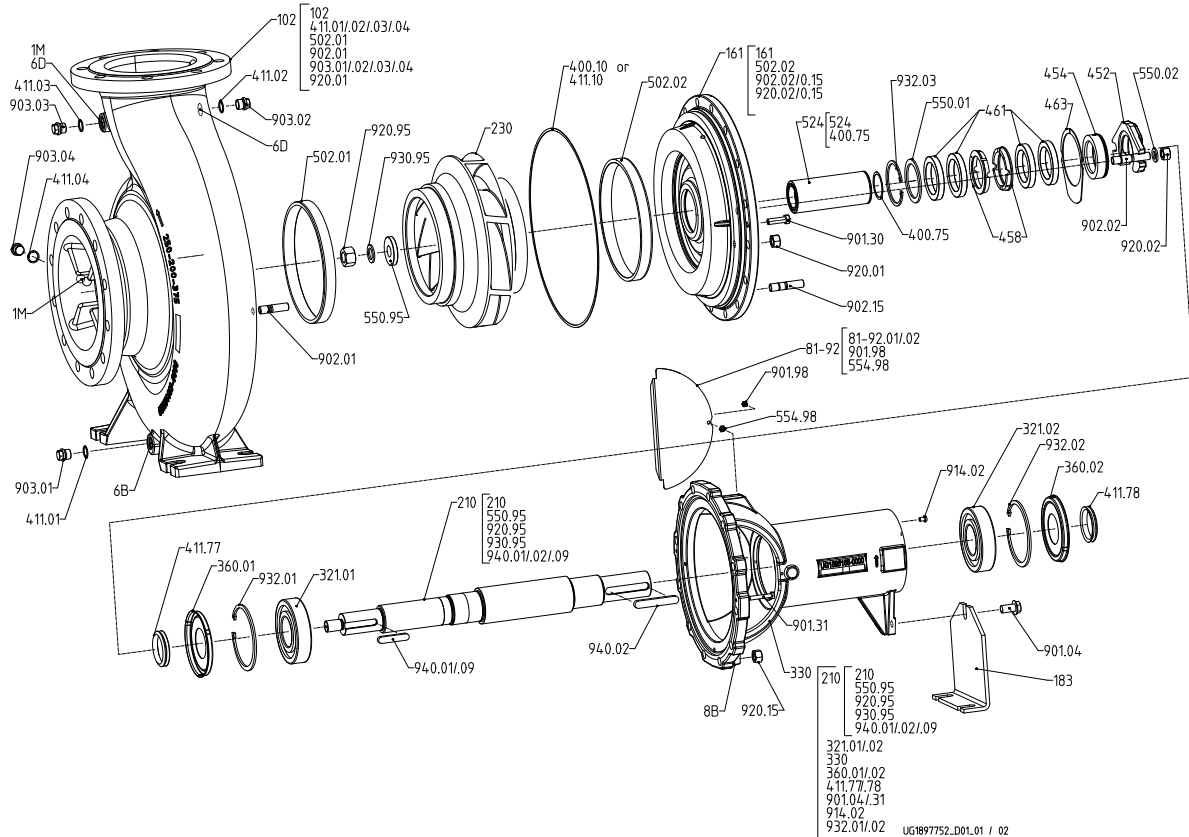


Fig. 17: Version with gland packing and bolted casing cover

Table 51: List of components

Part No.	Description	Part No.	Description
102	Volute casing	461	Gland packing
161	Casing cover	502.01/.02	Casing wear ring
183	Support foot	524	Shaft protecting sleeve
210	Shaft	550.95	Disc
230	Impeller	554.98	Lock washer
321.01/.02	Deep groove ball bearing	81-92.01/.02	Cover plate
330	Bearing bracket	901.04/.30/.31/.98	Hexagon head bolt
360.01/.02	Bearing cover	902.01/.02/.15	Stud
400.10/.75	Gasket	903.01/.02/.03/.04	Screw plug
411.01/.02/.03/.04/.10	Joint ring	914.02	Round-head screw
411.77/.78	Axial seal ring	920.01/.02/.15/.95	Hexagon nut
452	Gland	930.95	Spring washer
454	Stuffing box ring	932.01/.02	Circlip
458	Lantern ring	940.01/.02/.09	Key

Table 52: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

Version with gland packing and clamped casing cover

Table 53: This view applies to the following pump sizes:

040-025-160	050-032-125.1	050-032-125	065-040-125	065-050-125	080-065-125	100-80-160	125-100-160	150-125-200	200-150-200
	050-032-160.	050-032-160	065-040-160	065-050-160	080-065-160	100-80-200	125-100-200		

[Supplied in packaging units only

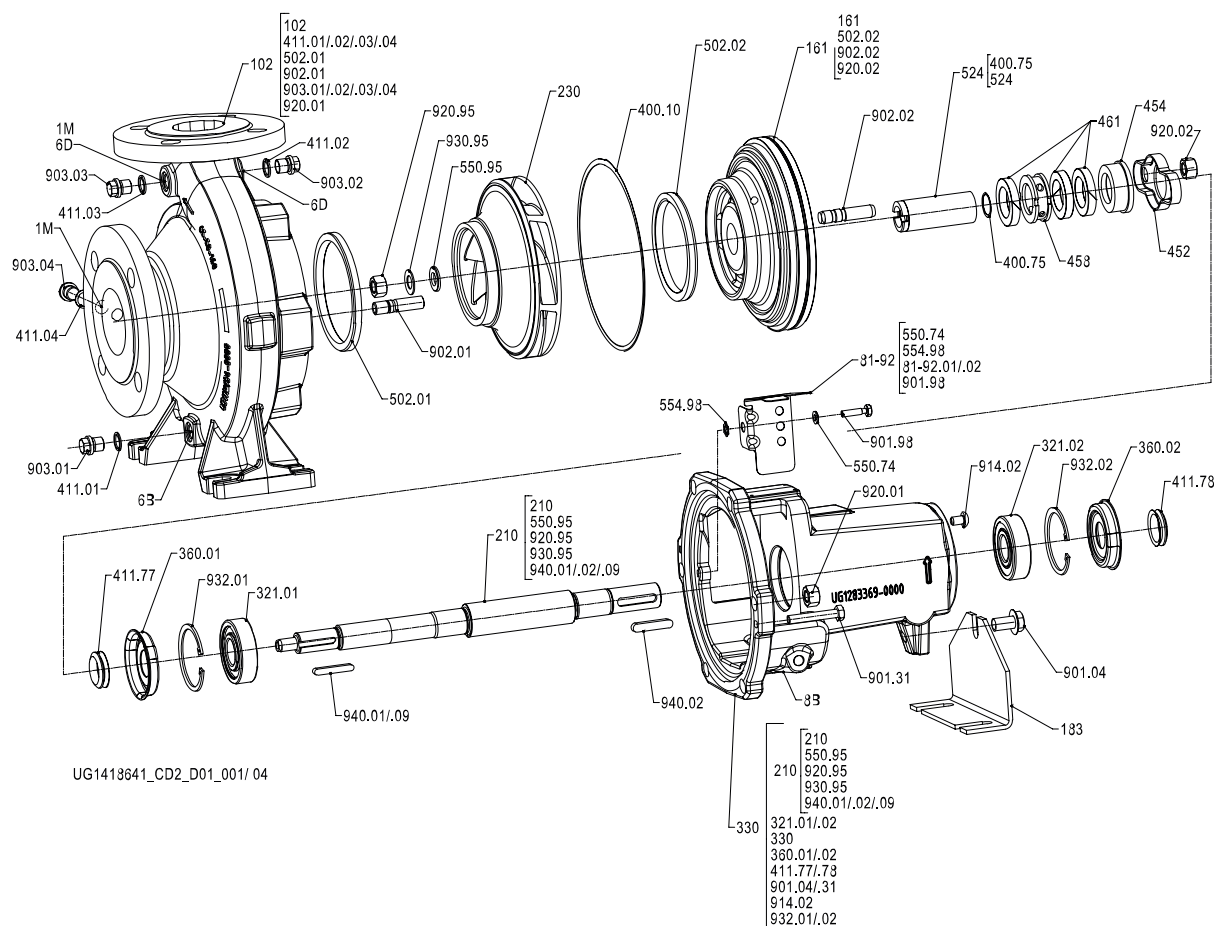


Fig. 18: Version with gland packing and clamped casing cover

Table 54: List of components

Part No.	Description	Part No.	Description
102	Volute casing	461	Gland packing
161	Casing cover	502.01/.02 ⁶⁹⁾	Casing wear ring ⁷⁰⁾
183	Support foot	524	Shaft protecting sleeve
210	Shaft	550.74/.95 ⁷¹⁾	Disc
230	Impeller	554.98	Lock washer
321.01/.02	Deep groove ball bearing	81-92.01/.02	Cover plate
330	Bearing bracket	901.04/.31/.98	Hexagon head bolt
360.01/.02	Bearing cover	902.01/.02	Stud
400.10/.75	Gasket	903.01/.02/.03/.04	Screw plug
411.01/.02/.03/.04	Joint ring	914.02	Round-head screw
411.77/.78	Axial seal ring	920.01/.02/.95	Hexagon nut

⁶⁹ Not on sizes 040-025-160, 050-032-125.1, 050-032-160.1, 050-032-125, 065-040-125

70 Optional for casing material C

71 For shaft unit 25 only

Part No.	Description	Part No.	Description
452	Gland	930.95	Spring washer
454	Stuffing box ring	932.01/.02	Circlip
458	Lantern ring	940.01/.02/.09 ⁷²⁾	Key

Table 55: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

⁷²⁾ For shaft units 55, 60 and 60.1 only

Version with gland packing and clamped casing cover
Table 56: This view applies to the following pump sizes:

200-200-250	250-200-275	300-250-295
	250-200-320	300-250-295.1
		300-250-320

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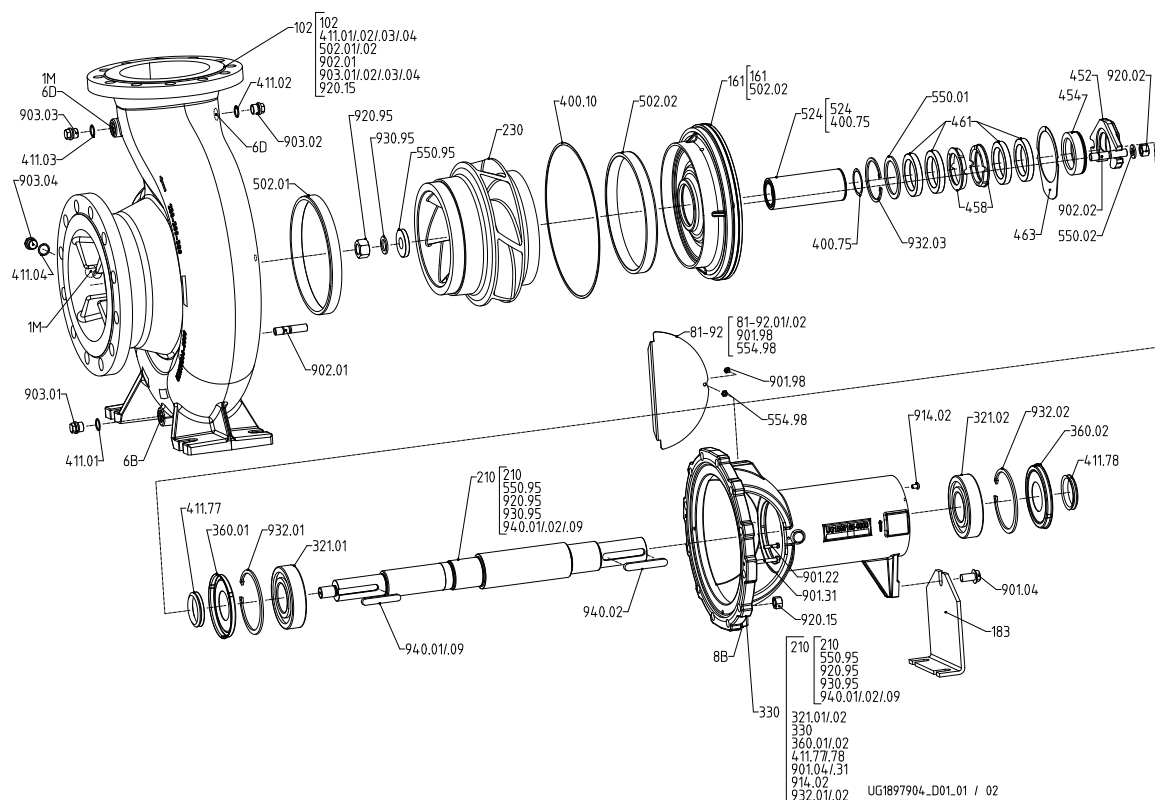

Fig. 19: Version with gland packing and clamped casing cover

Table 57: List of components

Part No.	Description	Part No.	Description
102	Volute casing	461	Gland packing
161	Casing cover	502.01/.02	Casing wear ring
183	Support foot	524	Shaft protecting sleeve
210	Shaft	550.95	Disc
230	Impeller	554.98	Lock washer
321.01/.02	Deep groove ball bearing	81-92.01/.02	Cover plate
330	Bearing bracket	901.04/.22/.31/.98	Hexagon head bolt
360.01/.02	Bearing cover	902.01/.02	Stud
400.10/.75	Gasket	903.01/.02/.03/.04	Screw plug
411.01/.02/.03/.04	Joint ring	914.02	Round-head screw
411.77/.78	Axial seal ring	920.01/.02/.95	Hexagon nut
452	Gland	930.95	Spring washer
454	Stuffing box ring	932.01/.02	Circlip
458	Lantern ring	940.01/.02/.09	Key

Table 58: Connections

Part No.	Description	Part No.	Description
1M	Pressure gage with connection	6D	Fluid priming and venting
6B	Fluid drain	8B	Leakage drain

Version with double mechanical seal in back-to-back arrangement

Table 59: This view applies to the following pump sizes:

040-025-200	050-032-200	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-250	200-150-250
.1		050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-315	200-150-315
1	050-032-250.		065-040-315	065-050-315	080-065-315	100-80-400	125-100-400	150-125-400	200-150-400

[Supplied in packaging units only

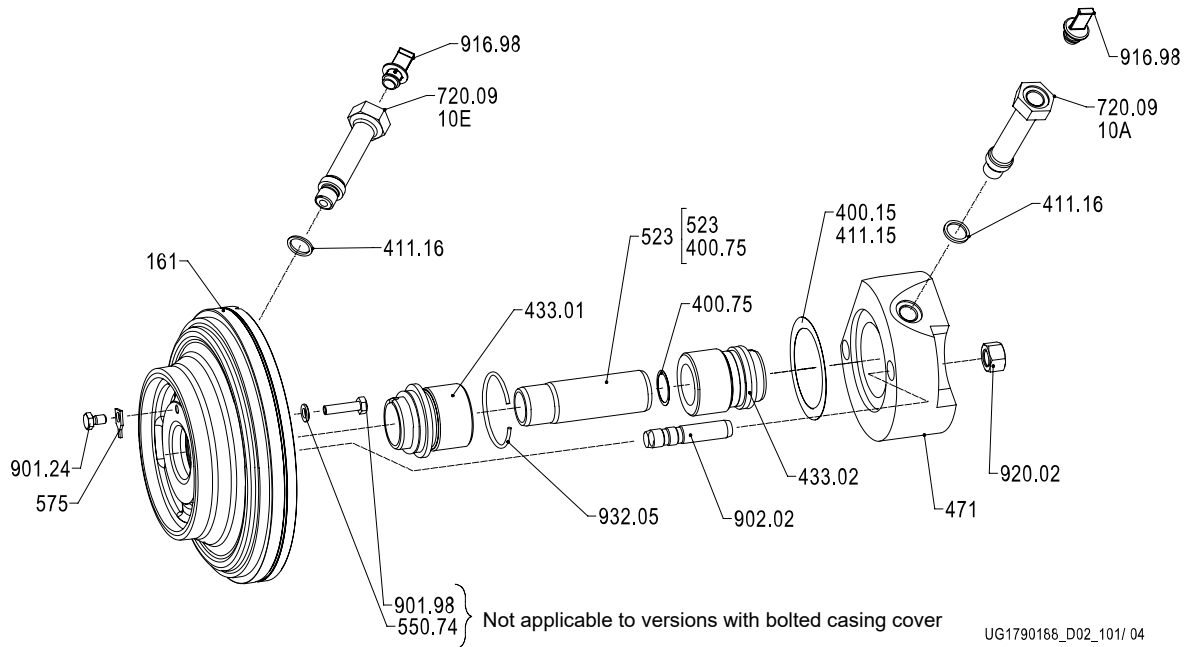


Fig. 20: Version with double mechanical seal in back-to-back arrangement

Table 60: List of components⁷³⁾

Part No.	Description	Part No.	Description
161	Casing cover	575	Strip
400.15/.75	Gasket	720.09	Fitting
411.15/.16	Joint ring	901.24/.98 ⁷⁴⁾	Hexagon head bolt
433.01/.02	Mechanical seal	916.98	Plug
471	Seal cover	902.02	Stud
523	Shaft sleeve	920.02	Hexagon nut
550.74 ⁷⁴⁾	Disc	932.05	Circlip

Table 61: Auxiliary connections

Part No.	Description	Part No.	Description
10A	External barrier water outlet	10E	External barrier water inlet

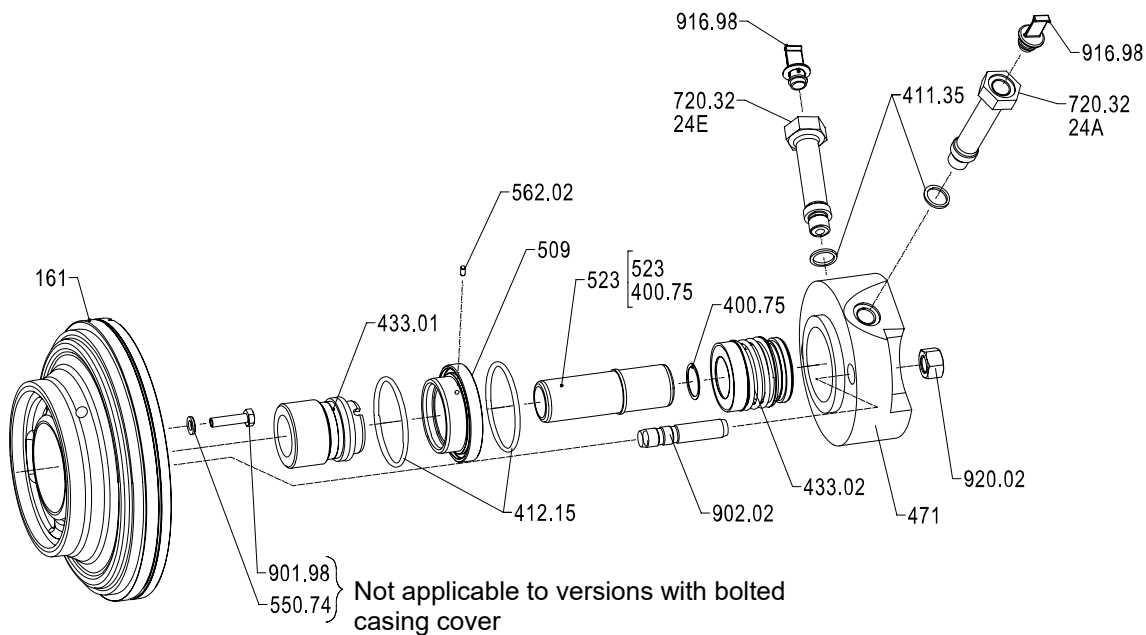
⁷³⁾ Some individual components might not be applicable, depending on the pump size and material.

⁷⁴⁾ Not applicable to versions with bolted casing cover

Version with double mechanical seal in tandem arrangement
Table 62: This view applies to the following pump sizes:

040-025-160	050-032-125.1	050-032-125	065-040-125	065-050-125	080-065-125	100-80-160	125-100-160	150-125-200	200-150-200
040-025-200	050-032-160.	050-032-160	065-040-160	065-050-160	080-065-160	100-80-200	125-100-200	150-125-250	200-150-250
1		050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-315	200-150-315
	050-032-200	050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-400	200-150-400
	.1								
	050-032-250.		065-040-315	065-050-315	080-065-315	100-80-400	125-100-400		
	1								

[Supplied in packaging units only



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Fig. 21: Version with double mechanical seal in tandem arrangement

Table 63: List of components⁷⁵⁾

Part No.	Description	Part No.	Description
161	Casing cover	550.74	Disc ⁷⁶⁾
400.75	Gasket	562.02	Parallel pin
411.35	Joint ring	720.32	Fitting
412.15	O-ring	901.98	Hexagon head bolt ⁷⁶⁾
433.01/.02	Mechanical seal	902.02	Stud
471	Seal cover	916.98	Plug
509	Intermediate ring	920.02	Hexagon nut
523	Shaft sleeve		

Table 64: Auxiliary connections

Part No.	Description	Part No.	Description
24A	Quench liquid outlet	24E	Quench liquid inlet

⁷⁵⁾ Some individual components might not be applicable, depending on the pump size and material.

⁷⁶⁾ Not applicable to versions with bolted casing cover

Version with reinforced bearings

Table 65: This view applies to the following pump sizes:

040-025-160	050-032-125.1	050-032-125	065-040-125	065-050-125	080-065-125	100-80-160	125-100-160	150-125-200	200-150-200	250-150-400
040-025-200	050-032-160.1	050-032-160	065-040-160	065-050-160	080-065-160	100-80-200	125-100-200	150-125-250	200-150-250	
	050-032-200.1	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-315	200-150-315	
		050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-400	200-150-400	
	050-032-250.1		065-040-315	065-050-315	080-065-315	100-80-400	125-100-400			

[Supplied in packaging units only

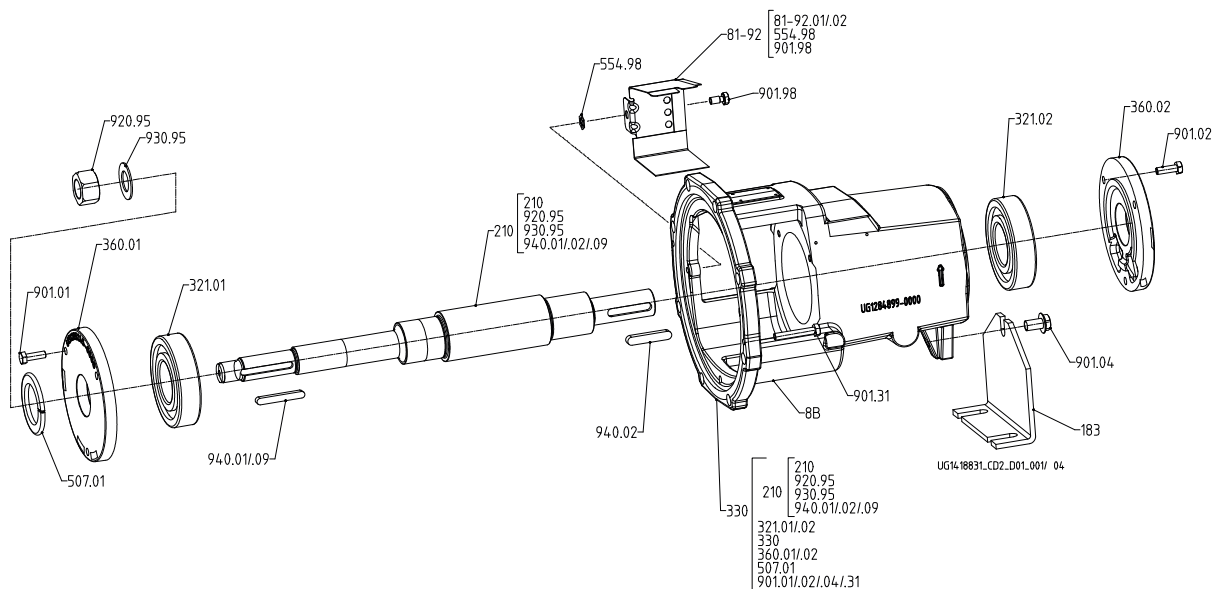


Fig. 22: Version with reinforced bearings (shaft units 50, 60 and 60.1)

Table 66: List of components⁷⁷⁾

Part No.	Description	Part No.	Description
183	Support foot	81-92.01/02	Cover plate
210	Shaft	901.01/02/04/31/98	Hexagon head bolt
330	Bearing bracket	920.95	Hexagon nut
321.01/02	Deep groove ball bearing	930.95	Spring washer
360.01/02	Bearing cover	940.01/02/09 ⁷⁸⁾	Key
507.01	Thrower		

Table 67: Connections

Part No.	Description	Part No.	Description
8B	Leakage drain		

⁷⁷ Some individual components might not be applicable, depending on the pump size and material.

⁷⁸ For shaft units 60 and 60.1 only

Version with oil lubrication and constant level oiler
Table 68: This view applies to the following pump sizes:

040-025-160	050-032-125.1	050-032-125	065-040-125	065-050-125	080-065-125	100-80-160	125-100-160	150-125-200	200-150-200
040-025-200	050-032-160.	050-032-160	065-040-160	065-050-160	080-065-160	100-80-200	125-100-200	150-125-250	200-150-250
	1	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-315	200-150-315
	.1	050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-400	200-150-400
		050-032-250.	065-040-315	065-050-315	080-065-315	100-80-400	125-100-400		
	1								

[Supplied in packaging units only

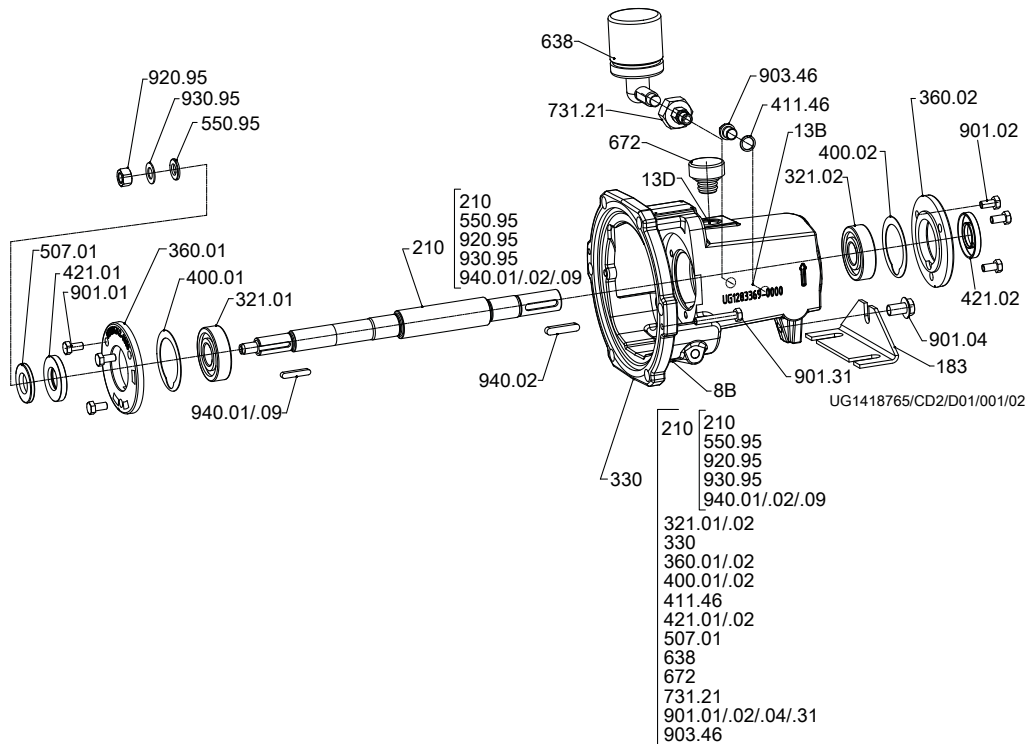

Fig. 23: Version with oil lubrication and constant level oiler

Table 69: List of components⁷⁹⁾

Part No.	Description	Part No.	Description
183	Support foot	550.95 ⁸⁰⁾	Disc
210	Shaft	638	Constant level oiler
330	Bearing bracket	672	Vent
321.01/.02	Deep groove ball bearing	731.21	Pipe union
360.01/.02	Bearing cover	901.01/.02/.04/.31	Hexagon head bolt
400.01/.02	Gasket	903.46	Screw plug
411.46	Joint ring	920.95	Hexagon nut
421.01/.02	Lip seal	930.95	Spring washer
507.01	Thrower	940.01/.02/.09 ⁸¹⁾	Key

Table 70: Connections

Part No.	Description	Part No.	Description
8B	Leakage drain	13D	Oil filling and venting
13B	Oil drain		

⁷⁹⁾ Some individual components might not be applicable, depending on the pump size and material.

⁸⁰⁾ For shaft unit 25 only

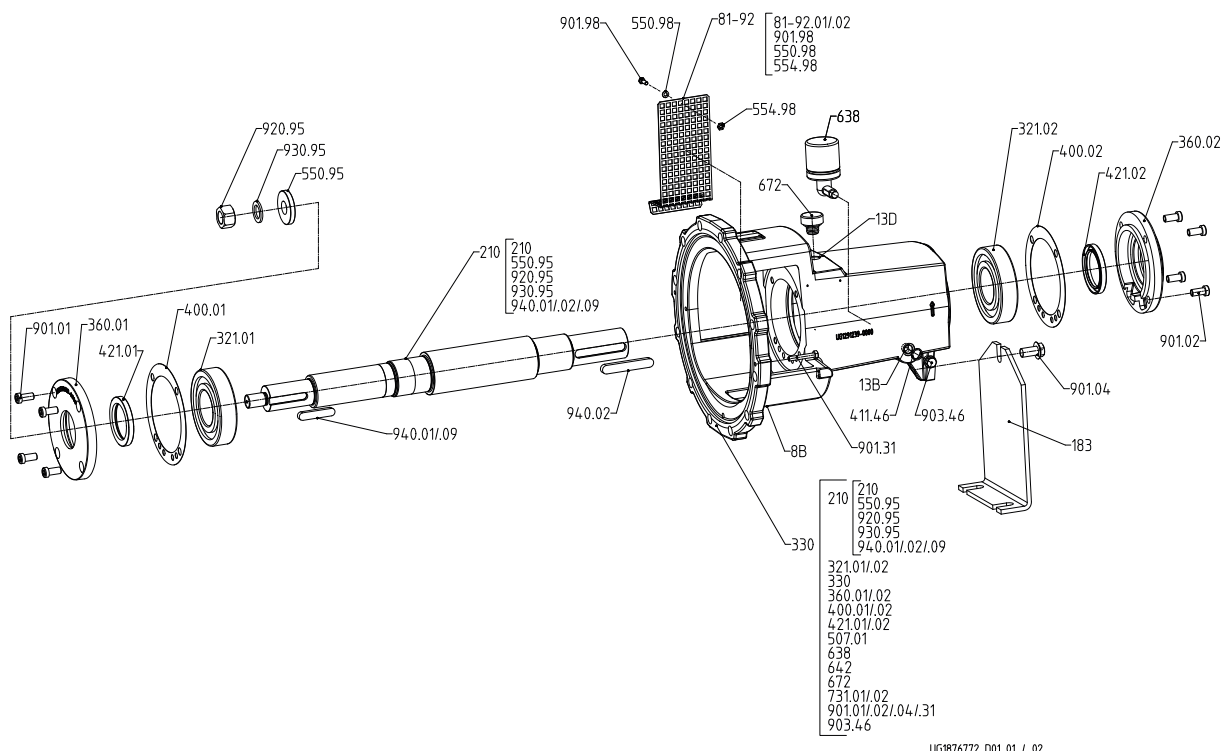
⁸¹⁾ For shaft units 55 and 60 only

Version with oil lubrication and constant level oiler

Table 71: This view applies to the following pump sizes:

150-125-510	200-150-510	250-200-275	300-250-295	350-300-350
	200-200-250	250-200-320	300-250-295.1	350-300-350.1
		250-200-375	300-250-320	350-300-375
		250-200-435	300-250-375	350-300-435
		250-200-510	300-250-435	350-300-510
			300-250-510	

[Supplied in packaging units only



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Fig. 24: Version with oil lubrication and constant level oiler

Table 72: List of components⁸²⁾

Part No.	Description	Part No.	Description
183	Support foot	554.98	Lock washer
210	Shaft	638	Constant level oiler
330	Bearing bracket	672	Vent
321.01/.02	Deep groove ball bearing	81-92.1/.2	Cover plate
360.01/.02	Bearing cover	901.01/.02/.04/.31/.98	Hexagon head bolt
400.01/.02	Gasket	903.46	Screw plug
411.46	Joint ring	920.95	Hexagon nut
421.01/.02	Lip seal	930.95	Spring washer
507.01	Thrower	940.01/.02/.09	Key
550.95/.98	Disc		

Table 73: Connections

Part No.	Description	Part No.	Description
8B	Leakage drain	13D	Oil filling and venting
13B	Oil drain		

⁸²⁾ Some individual components might not be applicable, depending on the pump size and material.

Version with oil lubrication and oil level sight glass

Table 74: This view applies to the following pump sizes:

040-025-160	050-032-125.1	050-032-125	065-040-125	065-050-125	080-065-125	100-80-160	125-100-160	150-125-200	200-150-200
040-025-200	050-032-160.	050-032-160	065-040-160	065-050-160	080-065-160	100-80-200	125-100-200	150-125-250	200-150-250
	1	050-032-200	065-040-200	065-050-200	080-065-200	100-80-250	125-100-250	150-125-315	200-150-315
	.1	050-032-250	065-040-250	065-050-250	080-065-250	100-80-315	125-100-315	150-125-400	200-150-400
		050-032-250.	065-040-315	065-050-315	080-065-315	100-80-400	125-100-400		
	1								

[Supplied in packaging units only

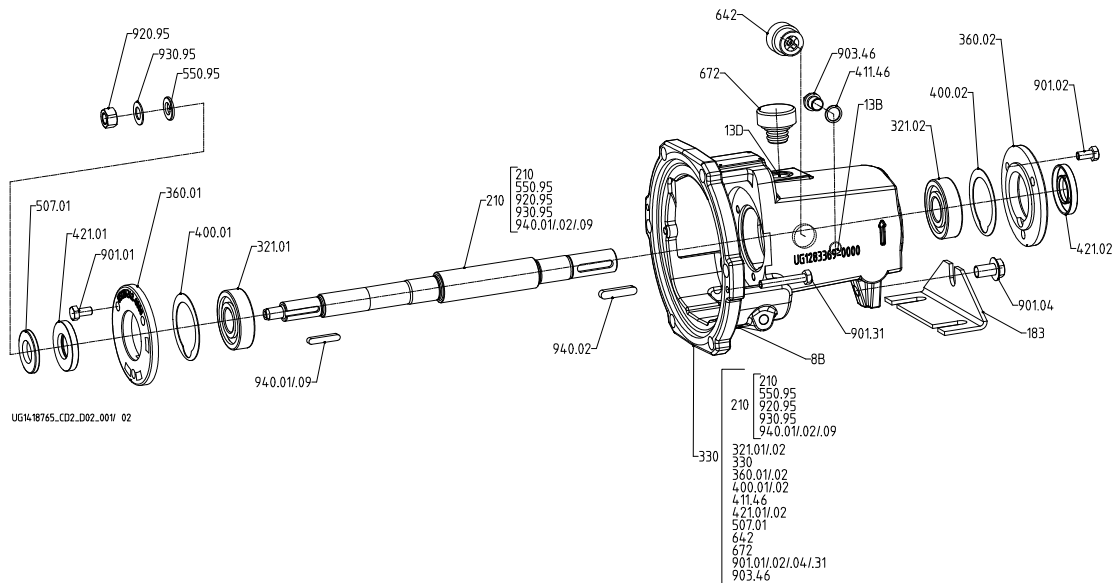


Fig. 25: Version with oil lubrication and oil level sight glass

Table 75: List of components⁸³⁾

Part No.	Description	Part No.	Description
183	Support foot	550.95 ⁸⁴⁾	Disc
210	Shaft	642	Oil level sight glass
330	Bearing bracket	672	Vent
321.01/.02	Deep groove ball bearing	901.01/.02/.04/.31	Hexagon head bolt
360.01/.02	Bearing cover	903.46	Screw plug
400.01/.02	Gasket	920.95	Hexagon nut
411.46	Joint ring	930.95	Spring washer
421.01/.02	Lip seal	940.01/.02/.09 ⁸⁵⁾	Key
507.01	Thrower		

Table 76: Connections

Part No.	Description	Part No.	Description
8B	Leakage drain	13D	Oil filling and venting
13B	Oil drain		

⁸³ Some individual components might not be applicable, depending on the pump size and material.

⁸⁴ For shaft unit 25 only

⁸⁵ For shaft units 55 and 60 only

Glossary

ACS

French drinking water regulations (ACS = Attestation de Conformité Sanitaire)

Back pull-out design

The complete back pull-out unit can be pulled out without having to remove the pump casing from the piping.

FM

Certification by FM Global (FM = Factory Mutual) regarding property insurance in industry and risk management; FM Approved products

Mech. seal

Mechanical seal

SU

Shaft unit

UBA

German drinking water regulations to German Environment Agency

UL

Certification of materials, components and end products regarding product safety (UL = Underwriters Laboratories)

VdS

Certification for fire protection and safety by VdS

WRAS

Approved by all water suppliers in the UK (WRAS = Water regulations advisory scheme)



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